The TATA Business Excellence Model 2008

Reference Manual
Foreword

The Group's desire for systematically pursuing global levels of business performance was marked by the adoption of the principles of the Tata Business Excellence Model (TBEM) in 1995. After the initial years, when its acceptance was slow amongst some of the Group companies and the initiative was often viewed with some cynicism, the TBEM has steadily matured into a key driver of change for the companies in the Tata Group. Today, as the Group's journey towards Business Excellence enters its thirteenth year, it is a matter of pride to witness the degree to which this movement, which began as an award dedicated to the memory of Mr. J.R.D. Tata, has grown. Besides serving as a glue to bind the Group closely, this initiative has propelled our companies forward in a more holistic manner, bringing forth their indomitable spirit to improve performance and tackle future challenges.

The increasing adoption of the TBEM is not only institutionalizing the much needed changes in the systems of our companies, but, more importantly, is helping us in dismantling the age old silos within organisations. This initiative has provided a methodology for our companies to follow while setting goals and measuring performance. It has also strengthened our endeavour to innovate our products, services, processes and the manner in which we conduct our businesses to serve our customers more satisfactorily.

If we were to single out one initiative which the Group has undertaken in the recent years that has had a widespread impact in improving both corporate and individual performances, it would be the TBEM. This framework is helping us in developing the attributes that can lead us to become globally competitive and truly world class, while upholding our values and business ethics. The credit for this must deservedly go to the entire team at TQMS, to the Assessors and Mentors, as well as to those in the companies who have relentlessly sought to drive improvement. It is this tremendous resource - our people, who have triggered a transformation in the Group through teamwork and knowledge sharing.

In consonance with the spirit of change the TBEM embodies, it is necessary to regularly update the Reference Manual to reflect the evolution of the Excellence criteria. This version includes changes which seek to further elucidate the criteria. I trust that this Reference Manual will continue to serve as a useful guide to all those involved in driving Excellence across our Group.

The challenge before the Group companies is to continue to raise the levels of their ambitions, nurture their younger generations, encourage their people to question the unquestioned, create an environment which fosters innovation for breaking new ground, and attain standards of performance which others would like to emulate. I am sure the TBEM would continue to be an integral part of their efforts in this direction.

I have great pleasure in commending the TBEM Reference Manual 2007 to the Group companies.

Ratan N. Tata
The Tata Group has always been a value driven organisation. These values continue to direct the Group’s growth and businesses. The five core Tata Values underpinning the way we do business are:

**Integrity** - We must conduct our business fairly, with honesty and transparency. Everything we do must stand the test of public scrutiny.

**Understanding** - We must be caring, show respect, compassion and humanity for our colleagues and customers around the world, and always work for the benefit of the communities we serve.

**Excellence** - We must constantly strive to achieve the highest possible standards in our day to day work and in the quality of goods and services we provide.

**Unity** - We must work cohesively with our colleagues across the group and with our customers and partners around the world to build strong relationships based on tolerance, understanding and mutual co-operation.

**Responsibility** - We must continue to be responsible and sensitive to the countries, communities and environments in which we work, always ensuring that what comes from the people goes back to the people many times over.
At the Tata Group our purpose is to improve the quality of life of the communities we serve. We do this through leadership in sectors of national economic significance, to which the Group brings a unique set of capabilities. This requires us to grow aggressively in focused areas of business.

Our heritage of returning to society what we earn evokes trust among consumers, employees, shareholders and the community. This heritage is being continuously enriched by the formalisation of the high standards of behaviour expected from employees and companies.

The Tata name is a unique asset representing Leadership with Trust. Leveraging this asset to enhance Group synergy and becoming globally competitive is the route to sustained growth and long-term success.
The Tata Business Excellence Model 2008
Corporate Governance

TBEM 2008 incorporates the aspects of Corporate Governance as provided in the Malcolm Baldrige criteria 2007. These are highlighted in *Blue colour italics font* in the subsequent pages. The External Assessment 2008 will address the CG related processes in the applicant company, under the overall guidelines and recommendations of the TQMS Executive Committee. These Guidelines will dwell on the modus operandi related to the CG assessment such as scope, process, style, participants and respondents and will be issued in due course.

Addressing Internationalisation through Changes in the “Organisation Profile”:

1. With rapid changes in the business scenarios, the companies need to plan their strategies which do not confine to only domestic business circumstances. The choices available to the companies could be many. For example, the companies could adopt one or more alternative approaches, such as...

   - Looking beyond the boundaries of country of origin, at select geographies, to grow their business or fill up gaps in their business towards their long term success
   - Focusing on being operational in domestic but striving to be globally competitive having world-class products and services
   - Deciding to be close to the source of key raw materials
   - Deciding to install capacities or service centres close to a market that it considers important, in order to enhance competitiveness and support the long term growth
   - Strengthening the existing initiatives towards globalisation through enhanced competencies and allocation of requisite resources.

2. In order to enable the companies to address such options and elaborate them in their applications, generic changes have been made in Organizational Profile.

3. The Assessors will need to take cognizance of the options chosen by the companies while conducting assessments.
# Tata Business Excellence Model 2008

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Chapter 1

Core Values, Concepts, And Framework

Ch 1.1 TBEM Criteria Purposes

Tata Business Excellence Model (TBEM) is the basis for conducting organisational assessments and for giving feedback to applicants. In addition, the Criteria have three important roles in strengthening competitiveness:

• to help improve organisational performance practices, capabilities, and results

• to facilitate communication and sharing of best practices information among organisations of all types

• to serve as a working tool for understanding and managing performance and for guiding organisational planning and opportunities for learning

TBEM based Performance Excellence Goals

TBEM Criteria is designed to help organisations use an integrated approach to organisational performance management that results in

• delivery of ever-improving value to customers and stakeholders, contributing to organisational sustainability

• improvement of overall organisational effectiveness and capabilities

• organisational and personal learning

Ch 1.2 Core Values and Concepts

The Criteria are built on the following set of interrelated Core Values and Concepts:

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<thead>
<tr>
<th>Visionary Leadership</th>
<th>Customer-driven Excellence</th>
<th>Organisational and Personal Learning</th>
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<tbody>
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<td>Valuing Employees and Partners</td>
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<td>Focus on the Future</td>
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<td>Managing for Innovation</td>
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These values and concepts, further described in the subsequent pages, are embedded beliefs and behaviours found in high-performing organisations. They constitute the foundation for integrating key business requirements within a results oriented framework that creates a basis for action and feedback.
Visionary Leadership
Your organisation’s senior leaders should set directions and create a customer focus, clear and visible values, and high expectations. The directions, values, and expectations should balance the needs of all your stakeholders. Your leaders should ensure the creation of strategies, systems, and methods for achieving performance excellence, stimulating innovation, building knowledge and capabilities, and ensuring organisational sustainability. The values and strategies should help guide all of your organisation’s activities and decisions. Senior leaders should inspire, motivate, and encourage your entire workforce to contribute, to develop and learn, to be innovative, and to be creative. Senior leaders should be responsible to your organisation’s governance body for their actions and performance. The governance body should be responsible ultimately to all your stakeholders for the ethics, actions, and performance of your organisation and its senior leaders.

Senior leaders should serve as role models through their ethical behaviour and their personal involvement in planning, communications, coaching, development of future leaders, review of organisational performance, and employee recognition. As role models, they can reinforce ethics, values, and expectations while building leadership, commitment, and initiative throughout your organisation.

Customer-Driven Excellence
Performance and quality are judged by an organisation’s customers. Thus, your organisation must take into account all product and service features and characteristics and all modes of customer access that contribute value to your customers. Such behaviour leads to customer acquisition, satisfaction, preference, referrals, retention, and loyalty and to business expansion. Customer-driven excellence has both current and future components: understanding today’s customer desires and anticipating future customer desires and marketplace potential.

Value and satisfaction may be influenced by many factors throughout your customers’ overall experience with your organisation. These factors include your organisation’s customer relationships, which help to build trust, confidence, and loyalty.

Customer-driven excellence means much more than reducing defects and errors, merely meeting specifications, or reducing complaints. Nevertheless, these factors contribute to your customers’ view of your organisation and thus also are important parts of customer-driven excellence. In addition, your organisation’s success in recovering from defects, service errors, and mistakes is crucial for retaining customers and building customer relationships.

Customer-driven organisations address not only the product and service characteristics that meet basic customer requirements but also those features and characteristics that differentiate products and services from competing offerings. Such differentiation may be based on new or modified offerings, combinations of product and service offerings, customisation of offerings, multiple access mechanisms, rapid response, or special relationships.

Customer-driven excellence is thus a strategic concept. It is directed toward customer retention and loyalty, market share gain, and growth. It demands constant sensitivity to changing and emerging customer and market requirements and to the factors that drive customer satisfaction and loyalty. It demands listening to your customers. It demands anticipating changes in the marketplace. Therefore, customer-driven excellence demands awareness of developments in technology and competitors’ offerings, as well as rapid and flexible responses to customer, environmental, and market changes.
Organisational and Personal Learning

Achieving the highest levels of organisational performance requires a well-executed approach to organisational and personal learning. Organisational learning includes both continuous improvement of existing approaches and significant change, leading to new goals and approaches.

Learning needs to be embedded in the way your organisation operates. This means that learning (1) is a regular part of daily work; (2) is practiced at personal, work unit, and organisational levels; (3) results in solving problems at their source (“root cause”); (4) is focused on building and sharing knowledge throughout your organisation; and (5) is driven by opportunities to effect significant, meaningful change. Sources for learning include employees’ ideas, research and development (R&D), customers’ input, best practice sharing, and benchmarking.

Organisational learning can result in (1) enhancing value to customers through new and improved products and services; (2) developing new business opportunities; (3) reducing errors, defects, waste, and related costs; (4) improving responsiveness and cycle time performance; (5) increasing productivity and effectiveness in the use of all your resources; and (6) enhancing your organisation's performance in fulfilling its societal responsibilities and its service to your community.

Employees’ success depends increasingly on having opportunities for personal learning and on practicing new skills. Organisations invest in personal learning through education, training, and other opportunities for continuing growth and development. Such opportunities might include job rotation and increased pay for demonstrated knowledge and skills. On-the-job training offers a cost-effective way to train and to better link training to your organisational needs and priorities. Education and training programs may have multiple modes, including computer- and Internet-based learning and satellite broadcasts.

Personal learning can result in (1) a more satisfied and versatile workforce that stays with your organisation, (2) organisational cross-functional learning, (3) the building of your organisation's knowledge assets, and (4) an improved environment for innovation.

Thus, learning is directed not only toward better products and services but also toward being more responsive, adaptive, innovative, and efficient-giving your organisation marketplace sustainability and performance advantages and giving your workforce satisfaction and the motivation to excel.

Valuing Employees and Partners

An organisation’s success depends increasingly on the diverse backgrounds, knowledge, skills, creativity, and motivation of its workforce and partners.

Valuing the people in your workforce means committing to their satisfaction, development, and well-being. Increasingly, this involves more flexible, high-performance work practices tailored to varying workplace and home life needs. Major challenges in the area of valuing people include (1) demonstrating your leaders' commitment to your employees’ success, (2) providing recognition that goes beyond the regular compensation system, (3) offering development and progression within your organisation, (4) sharing your organisation's knowledge so your workforce can better serve your customers and contribute to achieving your strategic objectives, (5) creating an environment that encourages risk taking and innovation, and (6) creating a supportive environment for a diverse workforce.

Organisations need to build internal and external partnerships to better accomplish overall goals. Internal partnerships might include labour-management cooperation. Partnerships with employees might entail workforce development, cross-training, or new work organisations, such as high-performance work teams. Internal partnerships also might involve creating network relationships among your work units to improve flexibility, responsiveness, and knowledge sharing.
External partnerships might be with customers, suppliers, and non-profit or education organisations. Strategic partnerships or alliances are increasingly important kinds of external partnerships. Such partnerships might offer entry into new markets or a basis for new products or services. Also, partnerships might permit the blending of your organisation’s core competencies or leadership capabilities with the complementary strengths and capabilities of partners to address common issues.

Successful internal and external partnerships develop longer-term objectives, thereby creating a basis for mutual investments and respect. Partners should address the key requirements for success, means for regular communication, approaches to evaluating progress, and means for adapting to changing conditions. In some cases, joint education and training could offer a cost-effective method for workforce development.

Agility
Success in today’s ever-changing, globally competitive environment demands agility – a capacity for rapid change and flexibility. E-business requires and enables more rapid, flexible, and customised responses. Organisations face ever-shorter cycles for the introduction of new/improved products and services. Organisations are increasingly being asked to respond rapidly to new or emerging social issues. Major improvements in response times often require new work systems, simplification of work units and processes, or the ability for rapid changeover from one process to another. A cross-trained and empowered workforce is a vital asset in such a demanding environment.

A major success factor in meeting competitive challenges is the design-to-introduction (product or service initiation) or innovation cycle time. To meet the demands of rapidly changing markets, organisations need to carry out stage-to-stage integration (such as concurrent engineering) of activities from research or concept to commercialisation or implementation.

All aspects of time performance now are more critical, and cycle time has become a key process measure. Other important benefits can be derived from this focus on time; time improvements often drive simultaneous improvements in work systems, organisation, quality, cost, and productivity.

Focus on the Future
In today’s competitive environment, creating a sustainable organisation requires understanding the short-and longer-term factors that affect your organisation and marketplace. Pursuit of sustainable growth and market leadership requires a strong future orientation and a willingness to make long term commitments to key stakeholders-your customers, workforce, suppliers, partners, stockholders, the public, and your community.

Your organisation’s planning should anticipate many factors, such as customers’ expectations, new business and partnering opportunities, workforce development and hiring needs, the increasingly global marketplace, technological developments, the evolving e-business environment, changes in customer and market segments, evolving regulatory requirements, changes in community and societal expectations and needs, and strategic moves by competitors. Strategic objectives and resource allocations need to accommodate these influences. A focus on the future includes developing your workforce and suppliers, accomplishing effective succession planning, creating opportunities for innovation, and anticipating public responsibilities and concerns.
Managing for Innovation

Innovation means making meaningful change to improve an organisation’s products, services, programs, processes, and operations and to create new value for the organisation's stakeholders. Innovation should lead your organisation to new dimensions of performance. Innovation is no longer strictly the purview of research and development departments; innovation is important for all aspects of your operations and all work systems and work processes. Organisations should be led and managed so that innovation becomes part of the learning culture. Innovation should be integrated into daily work and should be supported by your performance improvement system.

Innovation builds on the accumulated knowledge of your organisation and its people. Therefore, the ability to rapidly disseminate and capitalize on this knowledge is critical to driving organisational innovation.

Management by Fact

Organisations depend on the measurement and analysis of performance. Such measurements should derive from business needs and strategy, and they should provide critical data and information about key processes, outputs, and results. Many types of data and information are needed for performance management. Performance measurement should include customer, product, and service performance; comparisons of operational, market, and competitive performance; supplier, workforce, cost, and financial performance; and governance and compliance. Data should be segmented by, for example, markets, product lines, and workforce groups to facilitate analysis.

Analysis refers to extracting larger meaning from data and information to support evaluation, decision making, and improvement. Analysis entails using data to determine trends, projections, and cause and effect that might not otherwise be evident.

Analysis supports a variety of purposes, such as planning, reviewing your overall performance, improving operations, accomplishing change management, and comparing your performance with competitors' or with “best practices” benchmarks.

A major consideration in performance improvement and change management involves the selection and use of performance measures or indicators. The measures or indicators you select should best represent the factors that lead to improved customer, operational, financial, and ethical performance. A comprehensive set of measures or indicators tied to customer and organisational performance requirements provides a clear basis for aligning all processes with your organisation's goals. Through the analysis of data from your tracking processes, your measures or indicators themselves may be evaluated and changed to better support your goals.

Social Responsibility

An organisation’s leaders should stress responsibilities to the public, ethical behaviour, and the need to practice good citizenship. Leaders should be role models for your organisation in focusing on ethics and protection of public health, safety, and the environment. Protection of health, safety, and the environment includes your organisation’s operations, as well as the life cycles of your products and services. Also, organisations should emphasize resource conservation and waste reduction at the source. Planning should anticipate adverse impacts from production, distribution, transportation, use, and disposal of your products. Effective planning should prevent problems, provide for a forthright response if problems occur, and make available information and support needed to maintain public awareness, safety, and confidence.
For many organisations, the product or service design stage is critical from the point of view of public responsibility. Design decisions impact your production processes and often the content of municipal and industrial waste. Effective design strategies should anticipate growing environmental concerns and responsibilities.

Organisations should not only meet all local, state, and federal laws and regulatory requirements, but they should treat these and related requirements as opportunities for improvement “beyond mere compliance”. Organisations should stress ethical behaviour in all stakeholder transactions and interactions. Highly ethical conduct should be a requirement of and should be monitored by the organisation's governance body.

Practicing good citizenship refers to leadership and support - within the limits of an organisation's resources - of publicly important purposes. Such purposes might include improving education and health care in your community, pursuing environmental excellence, practicing resource conservation, performing community service, improving industry and business practices, and sharing non-proprietary information. Leadership as a corporate citizen also entails influencing other organisations, private and public, to partner for these purposes. Managing social responsibility requires the use of appropriate measures and leadership responsibility for those measures.

Focus on Results and Creating Value
An organisation's performance measurements need to focus on key results. Results should be used to create and balance value for your key stakeholders-customers, your workforce, stockholders, suppliers, partners, the public, and the community. By creating value for your key stakeholders, your organisation builds loyalty, contributes to growing the economy, and contributes to society. To meet the sometimes conflicting and changing aims that balancing value implies, organisational strategy explicitly should include key stakeholder requirements. This will help ensure that plans and actions meet differing stakeholder needs and avoid adverse impacts on any stakeholders. The use of a balanced composite of leading and lagging performance measures offers an effective means to communicate short and longer-term priorities, monitor actual performance, and provide a clear basis for improving results.

Systems Perspective
TBEM Criteria provides a systems perspective for managing your organisation and its key processes to achieve results-performance excellence. The seven TBEM Categories and the Core Values form the building blocks and the integrating mechanism for the system. However, successful management of overall performance requires organisation specific synthesis, alignment, and integration. Synthesis means looking at your organisation as a whole and builds on key business requirements, including your strategic objectives and action plans. Alignment means using the key linkages among requirements given in the TBEM Criteria Categories to ensure consistency of plans, processes, measures, and actions. Integration builds on alignment, so that the individual components of your performance management system operate in a fully interconnected manner.

These concepts are depicted in the TBEM framework. A systems perspective includes your senior leaders' focus on strategic directions and on your customers. It means that your senior leaders monitor, respond to, and manage performance based on your results. A systems perspective also includes using your measures, indicators, and organisational knowledge to build your key strategies. It means linking these strategies with your key processes and aligning your resources to improve overall performance and satisfy customers and stakeholders.

Thus, a systems perspective means managing your whole organisation, as well as its components, to achieve success.
Ch 1.3 Performance Excellence Framework

The Core Values and Concepts are embodied in seven Categories, as follows:

1. Leadership
2. Strategic Planning
3. Customer and Market Focus
4. Measurement, Analysis, and Knowledge Management
5. Workforce Focus
6. Process Management
7. Results

The figure below provides the framework connecting and integrating the Categories.

Organisational Profile

Your Organisational Profile (top of figure) sets the context for the way your organisation operates. Your environment, key working relationships, and strategic challenges and advantages serve as an overarching guide for your organisational performance management system.
System Operations

The system operations are composed of the six TBEM Categories in the centre of the figure that define your operations and the results you achieve.

Leadership (Category 1), Strategic Planning (Category 2), and Customer and Market Focus (Category 3) represent the leadership triad. These Categories are placed together to emphasise the importance of a leadership focus on strategy and customers. Senior leaders set your organisational direction and seek future opportunities for your organisation.

Workforce Focus (Category 5), Process Management (Category 6), and Results (Category 7) represent the results triad. Your organisation’s workforce and key processes accomplish the work of the organisation that yields your overall performance results.

All actions point toward Results - a composite of product and service, customer and market, financial, and internal operational performance results, including workforce, leadership, governance, and social responsibility results.

The horizontal arrow in the centre of the framework links the leadership triad to the results triad, a linkage critical to organisational success. Furthermore, the arrow indicates the central relationship between Leadership (Category 1) and Results (Category 7). The two-headed arrows indicate the importance of feedback in an effective performance management system.

System Foundation

Measurement, Analysis, and Knowledge Management (Category 4) are critical to the effective management of your organisation and to a fact-based, knowledge-driven system for improving performance and competitiveness. Measurement, analysis, and knowledge management serve as a foundation for the performance management system.

Ch 1.4 TBEM Structure

The seven TBEM Categories shown in the figure are subdivided into Items and Areas to Address.

Items

There are 18 Items, each focusing on a major requirement.

Areas to Address

Items consist of one or more Areas to Address (Areas). Organisations should address their responses to the specific requirements of these Areas.

Ch 1.5 TBEM focus on Business Results

The Criteria focus on the key areas of organisational performance given below.

Organisational performance areas:

(1) product and service outcomes
(2) customer-focused outcomes
Purposes, Core Values, Concepts and Framework

(3) financial and market outcomes
(4) workforce-focused outcomes
(5) process effectiveness outcomes, including key operational performance results
(6) leadership outcomes, including governance and social responsibility results

The use of this composite of measures is intended to ensure that strategies are balanced—that they do not inappropriately trade off among important stakeholders, objectives, or short- and longer-term goals.

Ch 1.6 TBEM is non-prescriptive and adaptable.

The TBEM Criteria are made up of results-oriented requirements. However, the Criteria do not prescribe:
- how your organisation should be structured;
- that your organisation should or should not have departments for planning, ethics, quality, or other functions; or
- that different units in your organisation should be managed in the same way.

These factors differ among organisations, and they are likely to change as needs and strategies evolve.

The TBEM is non-prescriptive for the following reasons:

(1) The focus is on results, not on procedures, tools, or organizational structure. Organisations are encouraged to develop and demonstrate creative, adaptive, and flexible approaches for meeting requirements. Non-prescriptive requirements are intended to foster incremental and major (“breakthrough”) improvements, as well as basic change through innovation.

(2) The selection of tools, techniques, systems, and organisational structure usually depends on factors such as business type and size, organisational relationships, your organisation’s stage of development, and the capabilities and responsibilities of your workforce.

(3) A focus on common requirements, rather than on common procedures, fosters understanding, communication, sharing, alignment, and integration, while supporting innovation and diversity in approaches.

Ch 1.7 TBEM supports a systems perspective to maintaining organisation-wide goal alignment.

The systems perspective to goal alignment is embedded in the integrated structure of the Core Values and Concepts, the Organisational Profile, the Criteria, the Scoring Guidelines, and the results-oriented, cause-effect, cross-process linkages among the Criteria Items.

Alignment in the Criteria is built around connecting and reinforcing measures derived from your organisation’s processes and strategy. These measures tie directly to customer and stakeholder value and to overall performance. The use of measures thus channels different activities in consistent directions with less need for detailed procedures, centralised decision making, or overly complex process management. Measures thereby serve both as a communications tool and as a basis for deploying consistent overall performance requirements. Such alignment ensures consistency of purpose while also supporting agility, innovation, and decentralised decision making.

A systems perspective to goal alignment, particularly when strategy and goals change over time, requires dynamic linkages among Criteria Items. In the TBEM, action-oriented cycles of learning take place via feedback between processes and results.
The learning cycles have four, clearly defined stages:

1) planning, including design of processes, selection of measures, and deployment of requirements

2) executing plans

3) assessing progress and capturing new knowledge, taking into account internal and external results

4) revising plans based on assessment findings, learnings, new inputs, new requirements, and opportunities for innovation

Ch 1.8 TBEM supports goal-based diagnosis.

The Criteria and the Scoring Guidelines make up a two part diagnostic (assessment) system. The Criteria are a set of 18 performance-oriented requirements. The Scoring Guidelines spell out the assessment dimensions-Process and Results-and the key factors used to assess each dimension.

An assessment thus provides a profile of strengths and opportunities for improvement relative to the 18 performance-oriented requirements and relative to process and performance maturity as determined by the Scoring Guidelines. In this way, assessment leads to actions that contribute to performance improvement in all areas, as described in the box above. This diagnostic assessment is a useful management tool that goes beyond most performance reviews and is applicable to a wide range of strategies, management systems, and types of organisations.
Chapter 2

Changes from TBEM 2007
(Based on Malcolm Baldrige Criteria 2007)

The Criteria for Performance Excellence continue to evolve in order to address the dynamic environment that all senior leaders and their organisations face today. To succeed and to sustain a leadership position in your marketplace or community involves addressing ever more complex challenges, choices, and decisions. Furthermore, most choices and decisions are not simple; each choice and decision has ramifications elsewhere in your organisation, in your operations, in your strategy, and in your performance results. The TBEM Criteria evolves to ask the right questions to guide your decision making and to address the vital linkages in organisational structure, operations, strategy, and results. While individual questions in the Criteria are straightforward, providing the answers should be thought-provoking and may be complex. However, if the questions were not challenging, they could not help you guide and align your organisation toward sustainable success.

The most significant revisions in the 2008 Criteria address four areas of growing importance:

(1) strategic advantages and core competencies, (2) innovation, (3) work systems for producing your business results, and (4) workforce engagement, workforce capability, and workforce capacity.

The TBEM 2008 Criteria ask the critical questions

While most organisations devote considerable effort to addressing their strategic challenges, they do not give sufficient attention to capitalising and building on their strategic advantages. Does your organisation identify and develop its core competencies to sustain and grow that strategic advantage?

Innovation is the common driver for competitive advantage. Does your organisation consider innovation from the product and service, the operational, and the business model perspectives?

Your work systems are a combination of internal “production” processes that involve your workforce and external processes and contributions that involve your partners, your supply chain, and possibly contractors and collaborators. How do you make critical work system decisions? Do they consider your core competencies and strategic advantages?

Your success is dependent on your workforce and its vital contributions. What do you do to engage your workforce for high performance? Do members of your workforce have the capabilities they need to do their jobs? Do you have the workforce capacity to staff for success and to accomplish your core competencies?

Criteria questions have been better aligned throughout the seven Categories and with the Organisational Profile. These changes have been made to improve self-assessment and external assessment, the determination of organisational strengths and gaps and alignment of key processes (Categories 1-6), and the determination of organisational gaps, your strength of performance, and your opportunities in results areas (Category 7).

The most significant changes in the Criteria and the Criteria booklet are summarised as follows:

The number of Criteria Items has been decreased from 19 to 18.

- Category 1, Leadership, now includes a focus on performance measures and their use by senior leaders.
- Category 2, Strategic Planning, has a stronger focus on innovation, strategic advantages, and resource needs to accomplish strategic objectives.
- Category 3, Customer and Market Focus, has a stronger focus on the voice of the customer.
- Category 4, Measurement, Analysis, and Knowledge Management, has a clearer focus on the needs for management of information and information technology.
- Category 5, Workforce Focus, has been redesigned around workforce engagement and the workforce environment.
- Category 6, Process Management, has been redesigned around work systems, core competencies, and work processes.
- Category 7, Results, has been aligned with the changes in Categories 1-6 to ensure the measurement of important and appropriate results.
- Seven terms have been added to the Glossary of Key Terms: collaborators, core competencies, work systems, workforce, workforce capability, workforce capacity, and workforce engagement.

There have been some changes in almost all Criteria Items; the most significant changes are highlighted below.

Preface: Organisational Profile
- Item P.1, Organisational Description, now includes a question related to the key requirements of your workforce. This addition helps set the context for your later Criteria Item responses.
- Item P.2, Organisational Challenges, now includes a specific request for strategic challenges and advantages, as well as opportunities for innovation.

Category 1: Leadership
- Item 1.1, Senior Leadership, now includes questions on performance measures that senior leaders regularly review and how they use the reviews for action.

Category 2: Strategic Planning
- Item 2.1, Strategy Development, has been modified to clearly address strategic challenges and advantages and how your strategic objectives address opportunities for product and service, operational, and business model innovation.
- Item 2.2, Strategy Deployment, has two added focus areas: ensuring adequate financial and other resources for accomplishment of action plans and ensuring that human resource plans address workforce capability and capacity needs.

Category 3: Customer and Market Focus
- Item 3.1, Customer and Market Knowledge, has an enhanced focus on capturing and using the voice of the customer to become more customer-focused.

Category 4: Measurement, Analysis, and Knowledge Management
- Item 4.1, now Measurement, Analysis, and Improvement of Organisational Performance, has an added emphasis on the use of organisational performance reviews for systematic evaluation and improvement of key processes.
- Item 4.2, now Management of Information, Information Technology, and Knowledge, has two Areas to Address: (1) Management of Information Resources and (2) Data, Information, and Knowledge Management.

Category 5: Workforce Focus (revised title)
- This Category has been totally redesigned with two Items.
- Item 5.1, now Workforce Engagement, has three Areas to Address: (1) Workforce Enrichment, (2) Workforce and Leader Development, and (3) Assessment of Workforce Engagement.
- Item 5.2, now Workforce Environment, has two Areas to Address: (1) Workforce Capability and Capacity and (2) Workforce Climate.

Category 6: Process Management
- This Category has been totally redesigned with two Items.
- Item 6.1, now Work Systems Design, has three Areas to Address: (1) Core Competencies, (2) Work Process Design, and (3) Emergency Readiness.

Category 7: Business Results
- Item 7.3, Financial and Market Outcomes, has an added focus on measures of financial viability.
- Item 7.4, now Workforce-Focused Outcomes, aligns its measures with the redesigned Category 5.
- Item 7.5, now Process Effectiveness Outcomes, aligns its measures with the redesigned Category 6.
Chapter 3

Glossary of Key Terms

This Glossary of Key Terms defines and briefly describes terms used throughout the Criteria booklet that are important to performance management. As you may have noted, key terms are presented in SMALL CAPS/SANS SERIF every time they appear in the Categories and Scoring Guidelines sections of this Criteria booklet.

**Action Plans**

The term “action plans” refers to specific actions that respond to short- and longer-term strategic objectives. Action plans include details of resource commitments and time horizons for accomplishment. Action plan development represents the critical stage in planning when strategic objectives and goals are made specific so that effective, organisation-wide understanding and deployment are possible. In the Criteria, deployment of action plans includes creating aligned measures for all departments and work units. Deployment also might require specialised training for some employees or recruitment of personnel.

An example of a strategic objective for a supplier in a highly competitive industry might be to develop and maintain a price leadership position. Action plans could entail designing efficient processes and creating an accounting system that tracks activity-level costs, aligned for the organisation as a whole. Deployment requirements might include work unit and team training in setting priorities based on costs and benefits. Organisational-level analysis and review likely would emphasize productivity growth, cost control, and quality.

See also the definition of “strategic objectives.”

**Alignment**

The term “alignment” refers to consistency of plans, processes, information, resource decisions, actions, results, and analyses to support key organisation-wide goals. Effective alignment requires a common understanding of purposes and goals. It also requires the use of complementary measures and information for planning, tracking, analysis, and improvement at three levels: the organisational level, the key process level, and the work unit level.

See also the definition of “integration.”

**Analysis**

The term “analysis” refers to an examination of facts and data to provide a basis for effective decisions. Analysis often involves the determination of cause-effect relationships. Overall organisational analysis guides the management of work systems and work processes toward achieving key business results and toward attaining strategic objectives.

Despite their importance, individual facts and data do not usually provide an effective basis for actions or setting priorities. Effective actions depend on an understanding of relationships, derived from analysis of facts and data.
Anecdotal

The term “anecdotal” refers to process information that lacks specific methods, measures, deployment mechanisms, and evaluation, improvement, and learning factors. Anecdotal information frequently uses examples and describes individual activities rather than systematic processes.

An anecdotal response to how senior leaders deploy performance expectations might describe a specific occasion when a senior leader visited all of the organisation's facilities. On the other hand, a systematic process might describe the communication methods used by all senior leaders to deliver performance expectations on a regular basis to all employee locations, the measures used to assess the effectiveness of the methods, and the tools and techniques used to evaluate and improve the communication methods.

Approach

The term “approach” refers to the methods used by an organisation to address the TBEM Criteria Item requirements. Approach includes the appropriateness of the methods to the Item requirements and the effectiveness of their use. Approach is one of the dimensions considered in evaluating Process Items. For further description, see the Scoring.

Basic Requirements

The term “basic requirements” refers to the topic Criteria users need to address when responding to the most central concept of an Item. Basic requirements are the fundamental theme of that Item (e.g., your approach for strategy development for Item 2.1). In the Criteria, the basic requirements of each Item are presented as the Item title question. This presentation is illustrated in the Item format.

Benchmarks

The term “benchmarks” refers to processes and results that represent best practices and performance for similar activities, inside or outside an organisation's industry. Organisations engage in benchmarking to understand the current dimensions of world-class performance and to achieve discontinuous (non-incremental) or “breakthrough” improvement.

Benchmarks are one form of comparative data. Other comparative data organisations might use include industry data collected by a third party (frequently industry averages), data on competitors’ performance, and comparisons with similar organisations in the same geographic area or that provide similar products and services in other geographic areas.

Collaborators

The term “collaborators” refers to those organisations or individuals who cooperate with your organisation to support a particular activity or event or who cooperate on an intermittent basis when short-term goals are aligned or are the same. Typically, collaborations do not involve formal agreements or arrangements.

See also the definition of “partners.”

Core Competencies

The term “core competencies” refers to your organisation's areas of greatest expertise. Your organisation's core competencies are those strategically important capabilities that provide an advantage in your marketplace or service environment. Core competencies frequently are challenging for competitors or suppliers and partners to imitate, and they provide a sustainable competitive advantage.

Core competencies may involve technology expertise, unique service offerings, a marketplace niche, or a particular business acumen (e.g., business acquisitions).
Corporate Sustainability

Corporate Sustainability (CS) is integral to the value-creation process in a business achieved through the enhancing of human, natural and social capital complimenting its financial growth. It demonstrates accountability to all stakeholders and supports a systemic orientation to give the business a lasting edge while also help serve a larger purpose, at all times.

Customer

The term “customer” refers to actual and potential users of your organisation’s products, programs, or services. Customers include the end users of your products, programs, or services, as well as others who might be their immediate purchasers or users. These others might include distributors, agents, or organisations that further process your product as a component of their product. The Criteria address customers broadly, referencing current and future customers, as well as the customers of your competitors.

Customer-driven excellence is a TBEM Core Value embedded in the beliefs and behaviours of high-performance organisations. Customer focus impacts and should integrate an organisation’s strategic directions, its work systems and work processes, and its business results.

See the definition of “stakeholders” for the relationship between customers and others who might be affected by your products, programs, or services.

Cycle Time

The term “cycle time” refers to the time required to fulfil commitments or to complete tasks. Time measurements play a major role in the Criteria because of the great importance of time performance to improving competitiveness and overall performance. “Cycle time” refers to all aspects of time performance. Cycle time improvement might include time to market, order fulfilment time, delivery time, changeover time, customer response time, and other key measures of time.

Deployment

The term “deployment” refers to the extent to which an approach is applied in addressing the requirements of a TBEM Criteria Item. Deployment is evaluated on the basis of the breadth and depth of application of the approach to relevant work units throughout the organisation.

Deployment is one of the dimensions considered in evaluating Process Items. For further description, see the Scoring System.

Diversity

The term “diversity” refers to valuing and benefiting from personal differences. These differences address many variables, including race, religion, colour, gender, national origin, disability, sexual orientation, age, education, geographic origin, and skill characteristics, as well as differences in ideas, thinking, academic disciplines, and perspectives.

The TBEM Criteria refers to the diversity of your workforce hiring and customer communities. Capitalizing on both provides enhanced opportunities for high performance; customer, workforce, and community satisfaction; and customer and workforce loyalty.
Effective

The term “effective” refers to how well a process or a measure addresses its intended purpose. Determining effectiveness requires (1) the evaluation of how well the approach is aligned with the organisation's needs and how well the approach is deployed or (2) the evaluation of the outcome of the measure used.

Empowerment

The term “empowerment” refers to giving people the authority and responsibility to make decisions and take actions. Empowerment results in decisions being made closest to the “front line,” where work-related knowledge and understanding reside.

Empowerment is aimed at enabling people to satisfy customers on first contact, to improve processes and increase productivity, and to improve the organisation’s performance results. An empowered workforce requires information to make appropriate decisions; thus, an organisational requirement is to provide that information in a timely and useful way.

Ethical Behaviour

The term “ethical behaviour” refers to how an organisation ensures that all its decisions, actions, and stakeholder interactions conform to the organisation's moral and professional principles. These principles should support all applicable laws and regulations and are the foundation for the organisation's culture and values. They distinguish “right” from “wrong.”

Senior leaders should act as role models for these principles of behaviour. The principles apply to all people involved in the organisation, from temporary employees to members of the board of directors, and need to be communicated and reinforced on a regular basis. Although there is no universal model for ethical behaviour, senior leaders should ensure that the organisation’s mission and vision are aligned with its ethical principles. Ethical behaviour should be practiced with all stakeholders, including the workforce, shareholders, customers, partners, suppliers, and the organisation's local community.

While some organisations may view their ethical principles as boundary conditions restricting behaviour, well-designed and clearly articulated ethical principles should empower people to make effective decisions with great confidence.

Goals

The term “goals” refers to a future condition or performance level that one intends to attain. Goals can be both short and longer-term. Goals are ends that guide actions. Quantitative goals, frequently referred to as “targets,” include a numerical point or range. Targets might be projections based on comparative or competitive data. The term “stretch goals” refers to desired major, discontinuous (non-incremental) or “breakthrough” improvements, usually in areas most critical to your organisation’s future success.

Goals can serve many purposes, including
• clarifying strategic objectives and action plans to indicate how you will measure success
• fostering teamwork by focusing on a common end
• encouraging “out-of-the-box” thinking to achieve a stretch goal
• providing a basis for measuring and accelerating progress

Governance

The term “governance” refers to the system of management and controls exercised in the stewardship of your organisation. It includes the responsibilities of your organisation's owners / shareholders, board of directors, and senior leaders. Corporate or organisational charters, by-laws, and policies document the
rights and responsibilities of each of the parties and describe how your organisation will be directed and controlled to ensure (1) accountability to owners/shareholders and other stakeholders, (2) transparency of operations, and (3) fair treatment of all stakeholders. Governance processes may include the approval of strategic direction, the monitoring and evaluation of the CEO's performance, the establishment of executive compensation and benefits, succession planning, financial auditing, risk management, disclosure, and shareholder reporting. Ensuring effective governance is important to stakeholders' and the larger society's trust and to organisational effectiveness.

**High-Performance Work**

The term “high-performance work” refers to work processes used to systematically pursue ever-higher levels of overall organisational and individual performance, including quality, productivity, innovation rate, and cycle time performance. High-performance work results in improved service for customers and other stakeholders.

Approaches to high-performance work vary in form, function, and incentive systems. High-performance work focuses on workforce engagement. It frequently includes cooperation between management and the workforce, which may involve workforce bargaining units; cooperation among work units, often involving teams; self-directed responsibility and employee empowerment; and employee input to planning. It also may include individual and organisational skill building and learning; learning from other organisations; flexibility in job design and work assignments; a flattened organisational structure, where decision making is decentralised and decisions are made closest to the “front line”; and effective use of performance measures, including comparisons. Many high-performance organisations use monetary and non-monetary incentives based on factors such as organisational performance, team and individual contributions, and skill building. Also, high-performance work usually seeks to align the organisation's structure, core competencies, work, jobs, workforce development, and incentives.

**How**

The term “how” refers to the systems and processes that an organisation uses to accomplish its mission requirements. In responses to “how” questions in the Process Item requirements, process descriptions should include information such as approach (methods and measures), deployment, learning, and integration factors.

**Innovation**

The term “innovation” refers to making meaningful change to improve products, programs, services, processes, or organisational effectiveness and to create new value for stakeholders. Innovation involves the adoption of an idea, process, technology, or product that is either new or new to its proposed application.

Successful organisational innovation is a multistep process that involves development and knowledge sharing, a decision to implement, implementation, evaluation, and learning. Although innovation is often associated with technological innovation, it is applicable to all key organisational processes that would benefit from change, whether through break-through improvement or change in approach or outputs. It could include fundamental changes in organisational structure or the business model to more effectively accomplish the organisation's work.

**Integration**

The term “integration” refers to the harmonisation of plans, processes, information, resource decisions, actions, results, and analyses to support key organisation-wide goals. Effective integration goes beyond alignment and is achieved when the individual components of a performance management system operate as a fully interconnected unit.
See also the definition of “alignment.”

Integration is one of the dimensions considered in evaluating Process Items. For further description, see the Scoring System.

**Key**

The term “key” refers to the major or most important elements or factors, those that are critical to achieving your intended outcome. The Criteria, for example, refer to key challenges, key plans, key work processes, and key measures—those that are most important to your organisation’s success. They are the essential elements for pursuing or monitoring a desired outcome.

**Knowledge Assets**

The term “knowledge assets” refers to the accumulated intellectual resources of your organisation. It is the knowledge possessed by your organisation and its workforce in the form of information, ideas, learning, understanding, memory, insights, cognitive and technical skills, and capabilities. Your workforce, software, patents, databases, documents, guides, policies and procedures, and technical drawings are repositories of your organisation’s knowledge assets. Knowledge assets are held not only by an organisation but reside within its customers, suppliers, and partners as well.

Knowledge assets are the “know how” that your organisation has available to use, to invest, and to grow. Building and managing its knowledge assets are key components for your organisation to create value for your stakeholders and to help sustain a competitive advantage.

**Leadership System**

The term “leadership system” refers to how leadership is exercised, formally and informally, throughout the organisation; it is the basis for and the way key decisions are made, communicated, and carried out. It includes structures and mechanisms for decision making; two-way communication; selection and development of leaders and managers; and reinforcement of values, ethical behaviour, directions, and performance expectations.

An effective leadership system respects the capabilities and requirements of workforce members and other stakeholders, and it sets high expectations for performance and performance improvement. It builds loyalties and teamwork based on the organisation’s vision and values and the pursuit of shared goals. It encourages and supports initiative and appropriate risk taking, subordinates organisational structure to purpose and function, and avoids chains of command that require long decision paths. An effective leadership system includes mechanisms for the leaders to conduct self-examination, receive feedback, and improve.

**Learning**

The term “learning” refers to new knowledge or skills acquired through evaluation, study, experience, and innovation. The Criteria include two distinct kinds of learning: organisational and personal. Organisational learning is achieved through research and development, evaluation and improvement cycles, workforce and stakeholder ideas and input, best practice sharing, and benchmarking. Personal learning is achieved through education, training, and developmental opportunities that further individual growth.

To be effective, learning should be embedded in the way an organisation operates. Learning contributes to a competitive advantage and sustainability for the organisation and its workforce. For further description of organisational and personal learning, see the related Core Value and Concept.
Learning is one of the dimensions considered in evaluating Process Items. For further description, see the Scoring System.

**Levels**

The term “levels” refers to numerical information that places or positions an organisation’s results and performance on a meaningful measurement scale. Performance levels permit evaluation relative to past performance, projections, goals, and appropriate comparisons.

**Measures and Indicators**

The term “measures and indicators” refers to numerical information that quantifies input, output, and performance dimensions of processes, products, programs, projects, services, and the overall organisation (outcomes). Measures and indicators might be simple (derived from one measurement) or composite.

The Criteria do not make a distinction between measures and indicators. However, some users of these terms prefer “indicator” (1) when the measurement relates to performance but is not a direct measure of such performance (e.g., the number of complaints is an indicator of dissatisfaction but not a direct measure of it) and (2) when the measurement is a predictor (“leading indicator”) of some more significant performance (e.g., increased customer satisfaction might be a leading indicator of market share gain).

**Mission**

The term “mission” refers to the overall function of an organisation. The mission answers the question, “What is this organisation attempting to accomplish?” The mission might define customers or markets served, distinctive or core competencies, or technologies used.

**Multiple Requirements**

The term “multiple requirements” refers to the individual questions Criteria users need to answer within each Area to Address. These questions constitute the details of an Item's requirements. They are presented in black text under each Item's Area(s) to Address. This presentation is illustrated in the Item format shown.

**Overall Requirements**

The term “overall requirements” refers to the topics Criteria users need to address when responding to the central theme of an Item. Overall requirements address the most significant features of the Item requirements. In the Criteria, the overall requirements of each Item are presented in one or moreintroductory sentences printed in bold. This presentation is illustrated in the Item format shown.

**Partners**

The term “partners” refers to those key organisations or individuals who are working in concert with your organisation to achieve a common goal or to improve performance. Typically, partnerships are formal arrangements for a specific aim or purpose, such as to achieve a strategic objective or to deliver a specific product or service.

Formal partnerships are usually for an extended period of time and involve a clear understanding of the individual and mutual roles and benefits for the partners.

See also the definition of “collaborators.”
Performance

The term “performance” refers to output results and their outcomes obtained from processes, products, and services that permit evaluation and comparison relative to goals, standards, past results, and other organisations. Performance can be expressed in non-financial and financial terms.

The TBEM Criteria address four types of performance: (1) product and service, (2) customer-focused, (3) financial and marketplace, and (4) operational.

“Product and service performance” refers to performance relative to measures and indicators of product and service characteristics important to customers. Examples include product reliability, on-time delivery, customer-experienced defect levels, and service response time.

“Customer-focused performance” refers to performance relative to measures and indicators of customers' perceptions, reactions, and behaviours. Examples include customer retention, complaints, and customer survey results.

“Financial and marketplace performance” refers to performance relative to measures of cost, revenue, and market position, including asset utilisation, asset growth, and market share. Examples include returns on investments, value added per employee, debt-to-equity ratio, returns on assets, operating margins, performance to budget, amount of reserve funds, cash-to-cash cycle time, other profitability and liquidity measures, and market gains.

“Operational performance” refers to workforce, leadership, organisational, and ethical performance relative to effectiveness, efficiency, and accountability measures and indicators. Examples include cycle time, productivity, waste reduction, workforce turnover, workforce cross-training rates, regulatory compliance, fiscal accountability, and community involvement. Operational performance might be measured at the work unit level, key work process level, and organisational level.

Performance Excellence

The term “performance excellence” refers to an integrated approach to organisational performance management that results in (1) delivery of ever-improving value to customers and stakeholders, contributing to organisational sustainability; (2) improvement of overall organisational effectiveness and capabilities; and (3) organisational and personal learning. The TBEM Criteria for Performance Excellence provide a framework and an assessment tool for understanding organisational strengths and opportunities for improvement and thus for guiding planning efforts.

Performance Projections

The term “performance projections” refers to estimates of future performance. Projections may be inferred from past performance, may be based on competitors' or similar organisations' performance that must be met or exceeded, may be predicted based on changes in a dynamic environment, or may be goals for future performance. Projections integrate estimates of your organisation's rate of improvement and change, and they may be used to indicate where breakthrough improvement or innovation is needed. Thus, performance projections serve as a key management planning tool.

Process

The term “process” refers to linked activities with the purpose of producing a product or service for a customer (user) within or outside the organisation. Generally, processes involve combinations of people, machines, tools, techniques, materials, and improvements in a defined series of steps or actions.
Processes rarely operate in isolation and must be considered in relation to other processes that impact them. In some situations, processes might require adherence to a specific sequence of steps, with documentation (sometimes formal) of procedures and requirements, including well-defined measurement and control steps.

In many service situations, particularly when customers are directly involved in the service, process is used in a more general way (i.e., to spell out what must be done, possibly including a preferred or expected sequence). If a sequence is critical, the service needs to include information to help customers understand and follow the sequence. Such service processes also require guidance to the providers of those services on handling contingencies related to the possible actions or behaviours of those served.

In knowledge work, such as strategic planning, research, development, and analysis, process does not necessarily imply formal sequences of steps. Rather, process implies general understandings regarding competent performance, such as timing, options to be included, evaluation, and reporting. Sequences might arise as part of these understandings.

In the TBEM Scoring System, your process achievement level is assessed. This achievement level is based on four factors that can be evaluated for each of an organisation’s key processes: Approach, Deployment, Learning, and Integration. For further description, see the Scoring System.

**Productivity**

The term “productivity” refers to measures of the efficiency of resource use.

Although the term often is applied to single factors, such as the workforce (labour productivity), machines, materials, energy, and capital, the productivity concept applies as well to the total resources used in producing outputs. The use of an aggregate measure of overall productivity allows a determination of whether the net effect of overall changes in a process - possibly involving resource tradeoffs - is beneficial.

**Purpose**

The term “purpose” refers to the fundamental reason that an organisation exists. The primary role of purpose is to inspire an organisation and guide its setting of values. Purpose is generally broad and enduring. Two organisations in different businesses could have similar purposes, and two organisations in the same business could have different purposes.

**Results**

The term “results” refers to outputs and outcomes achieved by an organisation in addressing the requirements of a TBEM Criteria Item. Results are evaluated on the basis of current performance; performance relative to appropriate comparisons; the rate, breadth, and importance of performance improvements; and the relationship of results measures to key organisational performance requirements. For further description, see the Scoring System.

**Segment**

The term “segment” refers to a part of an organisation's overall customer, market, product or service line, or workforce base. Segments typically have common characteristics that can be grouped logically. In Results Items, the term refers to disaggregating results data in a way that allows for meaningful analysis of an organisation's performance. It is up to each organisation to determine the specific factors that it uses to segment its customers, markets, products, services, and workforce.
Understanding segments is critical to identifying the distinct needs and expectations of different customer, market, and workforce groups and to tailoring products, services, and programs to meet their needs and expectations. As an example, market segmentation might be based on distribution channels, business volume, geography, or technologies employed. Workforce segmentation might be based on geography, skills, needs, work assignments, or job classification.

Senior Leaders

The term “senior leaders” refers to an organisation’s senior management group or team. In many organisations, this consists of the head of the organisation and his or her direct reports.

Stakeholders

The term “stakeholders” refers to all groups that are or might be affected by an organisation’s actions and success. Examples of key stakeholders might include customers, the workforce, partners, collaborators, governing boards, stockholders, donors, suppliers, taxpayers, regulatory bodies, policy makers, founders, and local and professional communities.

See also the definition of “customer.”

Strategic Challenges

The term “strategic challenges” refers to those pressures that exert a decisive influence on an organisation’s likelihood of future success. These challenges frequently are driven by an organisation’s future competitive position relative to other providers of similar products or services. While not exclusively so, strategic challenges generally are externally driven. However, in responding to externally driven strategic challenges, an organisation may face internal strategic challenges.

External strategic challenges may relate to customer or market needs or expectations; product, service, or technological changes; or financial, societal, and other risks or needs. Internal strategic challenges may relate to an organisation’s capabilities or its human and other resources.

See the definition of “strategic objectives” that immediately follows for the relationship between strategic challenges and the strategic objectives an organisation articulates to address key challenges.

Strategic Objectives

The term “strategic objectives” refers to an organisation’s articulated aims or responses to address major change or improvement, competitiveness or social issues, and business advantages. Strategic objectives generally are focused both externally and internally and relate to significant customer, market, product, service, or technological opportunities and challenges (strategic challenges). Broadly stated, they are what an organisation must achieve to remain or become competitive and ensure long-term sustainability. Strategic objectives set an organisation’s longer-term directions and guide resource allocations and redistributions.

See the definition of “action plans” for the relationship between strategic objectives and action plans and for an example of each.

Sustainability

The term “sustainability” refers to your organisation’s ability to address current business needs and to have the agility and strategic management to prepare successfully for your future business, market, and operating environment. Both external and internal factors need to be considered. The specific combination of factors might include industry-wide and organisation-specific components.
Sustainability considerations might include workforce capability and capacity, resource availability, technology, knowledge, core competencies, work systems, facilities, and equipment. In addition, sustainability has a component related to preparedness for real-time or short-term emergencies.

**Systematic**

The term “systematic” refers to approaches that are well-ordered, repeatable, and use data and information so learning is possible. In other words, approaches are systematic if they build in the opportunity for evaluation, improvement, and sharing, thereby permitting a gain in maturity. For use of the term, see the Scoring Guidelines.

**Trends**

The term “trends” refers to numerical information that shows the direction and rate of change for an organisation's results. Trends provide a time sequence of organisational performance.

A minimum of three historical (not projected) data points generally is needed to begin to ascertain a trend. More data points are needed to define a statistically valid trend. The time period for a trend is determined by the cycle time of the process being measured. Shorter cycle times demand more frequent measurement, while longer cycle times might require longer time periods before meaningful trends can be determined.

Examples of trends called for by the Criteria includes data related to product and service performance, customer and workforce satisfaction and dissatisfaction results, financial performance, marketplace performance, and operational performance, such as cycle time and productivity.

**Value**

The term “value” refers to the perceived worth of a product, service, process, asset, or function relative to cost and to possible alternatives.

Organisations frequently use value considerations to determine the benefits of various options relative to their costs, such as the value of various product and service combinations to customers. Organisations need to understand what different stakeholder groups value and then deliver value to each group. This frequently requires balancing value for customers and other stakeholders, such as your workforce and the community.

**Values**

The term “values” refers to the guiding principles and behaviours that embody how your organisation and its people are expected to operate. Values reflect and reinforce the desired culture of an organisation. Values support and guide the decision making of every workforce member, helping the organisation accomplish its mission and attain its vision in an appropriate manner. Examples of values might include demonstrating integrity and fairness in all interactions, exceeding customer expectations, valuing individuals and diversity, protecting the environment, and striving for performance excellence every day.

**Vision**

The term “vision” refers to the desired future state of your organisation. The vision describes where the organisation is headed, what it intends to be, or how it wishes to be perceived in the future.

**Work Systems**

The term “work systems” refers to how the work of your organisation is accomplished. Work systems
involve your workforce, your key suppliers and partners, your contractors, your collaborators, and other components of the supply chain needed to produce and deliver your products, services, and business and support processes. Your work systems coordinate the internal work processes and the external resources necessary for you to develop, produce, and deliver your products and services to your customer and to succeed in your marketplace.

Decisions about work systems are strategic. These decisions involve protecting and capitalising on core competencies and deciding what should be procured or produced outside your organisation in order to be efficient and sustainable in your marketplace.

**Workforce**

The term “workforce” refers to all people actively involved in accomplishing the work of your organisation, including paid employees (e.g., permanent, part-time, temporary, and telecommuting employees, as well as contract employees supervised by the organisation). The workforce includes team leaders, supervisors, and managers at all levels.

**Workforce Capability**

The term “workforce capability” refers to your organisation’s ability to accomplish its work processes through the knowledge, skills, abilities, and competencies of its people.

Capability may include the ability to build and sustain relationships with your customers; to innovate and transition to new technologies; to develop new products, services, and work processes; and to meet changing business, market, and regulatory demands.

**Workforce Capacity**

The term “workforce capacity” refers to your organisation’s ability to ensure sufficient staffing levels to accomplish its work processes and successfully deliver your products and services to your customers, including the ability to meet seasonal or varying demand levels.

**Workforce Engagement**

The term “workforce engagement” refers to the extent of workforce commitment, both emotional and intellectual, to accomplishing the work, mission, and vision of the organisation. Organisations with high levels of workforce engagement are often characterised by high-performing work environments in which people are motivated to do their utmost for the benefit of their customers and for the success of the organisation.

In general, members of the workforce feel engaged when they find personal meaning and motivation in their work and when they receive positive interpersonal and workplace support. An engaged workforce benefits from trusting relationships, a safe and cooperative environment, good communication and information flow, empowerment, and performance accountability. Key factors contributing to engagement include training and career development, effective recognition and reward systems, equal opportunity and fair treatment, and family friendliness.
Chapter 4
Category and Item Descriptions

Preface: Organisational Profile

The Organisational Profile provides an overview of your organisation. The profile addresses your operating environment, your key organisational relationships, your competitive environment and strategic challenges, and your approach to performance improvement. The Organisational Profile provides a context for understanding your organisation and helps to understand what you consider important. It also helps you to guide and prioritise the information you present in response to the Criteria Items in Categories 1-7.

The Organisational Profile provides your organisation with critical insight into the key internal and external factors that shape your operating environment. These factors, such as the mission, vision, values, competitive environment, and strategic challenges, impact the way your organisation is run and the decisions you make. As such, the Organisational Profile helps your organisation better understand the context in which it operates; the key requirements for current and future business success and organisational sustainability; and the needs, opportunities, and constraints placed on your organisation's performance management system.

P.1 Organisational Description: What are your key organisational characteristics?

Purpose

This Item addresses the key characteristics and relationships that shape your organisational environment. It also addresses your organisation's governance system. The aim is to set the context for your organisation and for your responses to the Criteria requirements in Categories 1-7.

Comments

- Use of such terms as “purpose,” “vision,” “mission,” and “values” varies depending on the organisation, and some organisations may not use one or more of these terms. Nevertheless, you should have a clear understanding of the essence of your organisation, why it exists, and where your senior leaders want to take the organisation in the future. This clarity enables you to make and implement strategic decisions affecting the future of your organisation.

- The regulatory environment in which you operate places requirements on your organisation and impacts how you run your organisation. Understanding this environment is key to making effective operational and strategic decisions. Further, it allows you to identify whether you are merely complying with the minimum requirements of applicable laws, regulations, and standards of practice or exceeding them, a hallmark of leading organisations.

- Leading organisations have well-defined governance systems with clear reporting relationships. It is important to clearly identify which functions are performed by senior leaders and, as applicable, by your governance board and your parent organisation. Board independence and accountability frequently are key considerations in the governance structure.

- In supplier-dependent organisations, suppliers play critical roles in processes that are important to running the business and to maintaining or achieving a sustainable competitive advantage. Supply chain requirements might include on-time or just-in-time delivery, flexibility, variable staffing, research and design capability, and customised manufacturing or services.
P.2 Organisational Challenges: What are your key organisational challenges?

Purpose

This item addresses the competitive environment in which your organisation operates and the key strategic challenges that your organisation faces. It also addresses how you approach performance improvement and organisational learning. The aim is to understand your key organisational challenges and your system for maintaining a sustainable advantage.

Comments

Knowledge of an organisation's strengths, vulnerabilities, and opportunities for both improvement and growth is essential to the success and sustainability of the organisation. With this knowledge, you can identify those products, service, and program offerings, processes, competencies, and performance attributes that are unique to your organisation; those that set you apart from other organisations; and those that help you to sustain your competitive advantage.

Understanding who your competitors are, how many you have, and their key characteristics is essential for determining what your competitive advantage is in your industry and marketplace. Leading organisations have an in-depth understanding of their current competitive environment, including the factors that affect day-to-day performance and factors that could impact future performance.

Sources of comparative and competitive data might include industry journals and other publications, benchmarking activities, annual reports for publicly traded companies and public organisations, conferences, local networks, and industry associations.

Operating your organisation in today's highly competitive marketplace means you are facing many strategic challenges that can affect your ability to sustain performance and maintain your competitive position. These challenges might include your operational costs (e.g., materials, labour, or geographic location); expanding or decreasing markets; mergers or acquisitions both by your organisation and by your competitors; economic conditions, including fluctuating demand and local and global economic downturns; the cyclical nature of your industry; the introduction of new or substitute products or services; rapid technological changes; or new competitors entering the market. In addition, your organisation may face challenges related to the recruitment, hiring, and retention of a qualified workforce.

A particularly significant challenge, if it occurs to your organisation, is being unprepared for a disruptive technology that threatens your competitive position or your marketplace. In the past, such technologies have included personal computers replacing typewriters, cell phones challenging traditional and pay phones, fax machines capturing business from overnight delivery services, and e-mail challenging all other means of correspondence. Today, organisations need to be scanning the environment inside and outside their immediate industry to detect such challenges at the earliest possible point in time.

One of the many issues facing organisations today is how to manage, use, evaluate, and share their ever-increasing organisational knowledge. Leading organisations already benefit from the knowledge assets of their workforce, customers, suppliers, collaborators, and partners, who together drive organisational learning and improve performance.
Leadership (Category 1)

Leadership addresses how your senior leaders guide and sustain your organisation, setting organisational vision, values, and performance expectations. Attention is given to how your senior leaders communicate with your workforce, develop future leaders, measure organisational performance, and create an environment that encourages ethical behaviour and high performance. The Category also includes your organisation’s governance system and how it ensures ethical behaviour and practices good citizenship.

1.1 Senior Leadership: How do your senior leaders lead?

Purpose

This Item examines the key aspects of your senior leaders’ responsibilities. It examines how your senior leaders set and communicate the organisation’s vision and values and how they practice these values. It focuses on your senior leaders’ actions to create a sustainable, high-performance organisation with a business and customer focus.

Comments

- Senior leadership’s central role in setting values and directions, communicating, creating and balancing value for all stakeholders, and creating an organisational bias for action are the focus of this Item. Success requires a strong orientation to the future and a commitment to improvement, innovation, and organisational sustainability. Increasingly, this requires creating an environment for empowerment, agility, and learning.

- In highly respected organisations, senior leaders are committed to the development of the organisation’s future leaders and to the reward and recognition of contributions by members of the workforce. Senior leaders personally participate in the development of future leaders, in succession planning, and in recognition opportunities and events that celebrate the workforce. Development activities for future leaders might include personal mentoring or participation in leadership development courses.

1.2 Governance and Social Responsibilities: How do you govern and address your social responsibilities?

Purpose

This Item examines key aspects of your organisation’s governance system. It also examines how your organisation fulfils its responsibilities to the public, ensures that everyone in the organisation behaves legally and ethically, and practices good citizenship.

Comments

- The organisational governance requirement addresses the need for a responsible, informed, and accountable governance or advisory body that can protect the interests of key stakeholders (including stockholders). This body should have independence in review and audit functions, as well as a performance evaluation function that monitors organisational and CEO or chief administrator performance.

- An integral part of performance management and improvement is proactively addressing (1) the need for ethical behaviour, (2) the observance of all legal and regulatory requirements, and (3) risk factors. Ensuring high performance in these areas requires establishing appropriate measures or indicators that senior leaders track in their performance reviews. Your organisation should be sensitive to issues of public concern, whether or not these issues are currently embodied in laws and regulations. Role model organisations look for opportunities to exceed requirements and to excel in areas of legal and ethical behaviour.
Public concerns that charitable and government organisations should anticipate might include the cost of products, programs, and services; timely and equitable access to products, programs, and services; and perceptions about the organisation's stewardship of its resources.

This Item addresses the use of resource-sustaining processes. These processes might include the use of “green” technologies, the replacement of hazardous chemicals with water-based chemicals, energy conservation, the use of cleaner energy sources, or the recycling of by-products or wastes.

Social responsibility implies going beyond a compliance orientation. Good citizenship opportunities are available to organisations of all sizes. These opportunities might include encouraging and supporting your employees' community service.

Examples of organisational community involvement include partnering with schools and school boards to improve education; partnering with health care providers to improve health in the local community by providing education and volunteer services to address public health issues; and partnering to influence trade, business, and professional associations to engage in beneficial, cooperative activities, such as sharing best practices to improve overall global competitiveness and the environment.

**Strategic Planning (Category 2)**

Strategic Planning addresses strategic and action planning, deployment of plans, how adequate resources are ensured to accomplish the plans, how plans are changed if circumstances require a change, and how accomplishments are measured and sustained. The Category stresses that long-term organisational sustainability and your competitive environment are key strategic issues that need to be integral parts of your organisation's overall planning.

While many organisations are increasingly adept at strategic planning, plan execution is still a significant challenge. This is especially true given market demands to be agile and to be prepared for unexpected change, such as disruptive technologies that can upset an otherwise fast-paced but more predictable marketplace. This Category highlights the need to place a focus not only on developing your plans but also on your capability to execute them.

The TBEM Criteria emphasize three key aspects of organisational excellence. These aspects are important to strategic planning:

- Customer-driven quality is a strategic view of quality. The focus is on the drivers of customer satisfaction, customer retention, customer loyalty, new markets, and market share—key factors in competitiveness, profitability, and organisational sustainability.

- Operational performance improvement and innovation contribute to short- and longer-term productivity growth and cost/price competitiveness. Building operational capability—including speed, responsiveness, and flexibility—represents an investment in strengthening your organisational fitness.

- Organisational and personal learning are necessary strategic considerations in today's fast-paced environment. The Criteria emphasize that improvement and learning need to be embedded in work processes. The special role of strategic planning is to align work processes and learning initiatives with your organisation’s strategic directions, thereby ensuring that improvement and learning prepare you for and reinforce organisational priorities.

The Strategic Planning Category examines how your Organisation

- determines its key strengths, weaknesses, opportunities, and threats and its ability to execute your strategy;
optimises the use of resources, ensures the availability of a skilled workforce, and bridges short- and longer term requirements that may entail capital expenditures, technology development or acquisition, supplier development, and new partnerships or collaborations; and

ensures that deployment will be effective - that there are mechanisms to communicate requirements and achieve alignment on three levels: (1) the organisation and executive level, (2) the work system and work process level, and (3) the work unit and individual job level.

The requirements in the Strategic Planning Category encourage strategic thinking and acting in order to develop a basis for a distinct competitive position in the marketplace. These requirements do not imply formalised plans, planning systems, departments, or specific planning cycles. They also do not imply that all your improvements could or should be planned in advance. An effective improvement system combines improvements of many types and degrees of involvement. This requires clear strategic guidance, particularly when improvement alternatives, including major change or innovation, compete for limited resources. In most cases, setting priorities depends heavily on a cost rationale. However, you also might have critical requirements, such as public responsibilities, that are not driven by cost considerations alone.

2.1 Strategy Development: How do you develop your strategy?

Purpose

This Item examines how your organisation determines its strategic challenges and advantages and establishes its strategy and strategic objectives to address these challenges and enhance its advantages. The aim is to strengthen your overall performance, competitiveness, and future success.

Comments

This Item calls for basic information on the planning process and for information on all the key influences, risks, challenges, and other requirements that might affect your organisation’s future opportunities and directions - taking as long-term a view as appropriate and possible from the perspectives of your organisation and your industry or marketplace. This approach is intended to provide a thorough and realistic context for the development of a customer- and market-focused strategy to guide ongoing decision making, resource allocation, and overall management.

This Item is intended to cover all types of businesses, competitive situations, strategic issues, planning approaches, and plans. The requirements explicitly call for a future-oriented basis for action but do not imply planning departments, specific planning cycles, or a specified way of visualising the future. Even if your organisation is seeking to create an entirely new business, it is still necessary to set and to test the objectives that define and guide critical actions and performance.

This Item emphasises competitive leadership, which usually depends on revenue growth and operational effectiveness. Competitive leadership requires a view of the future that includes not only the markets or segments in which your organisation competes but also how it competes. How it competes presents many options and requires that you understand your organisation's and your competitors' strengths and weaknesses, including your core competencies. Although no specific time horizons are included, the thrust of this Item is sustained competitive leadership.

An increasingly important part of strategic planning is projecting the future competitive and collaborative environment. Such projections help to detect and reduce competitive threats, to shorten reaction time, and to identify opportunities. Depending on the size and type of organisation, maturity of markets, pace of change, and competitive parameters (such as price, costs, or the innovation rate), organisations might use a variety of modelling, scenarios, or other techniques and judgments to anticipate the competitive and collaborative environment.
2.2 **Strategy Deployment:** How do you deploy your strategy?

**Purpose**
This Item examines how your organisation converts your strategic objectives into action plans to accomplish the objectives. It also examines how your organisation assesses progress relative to these action plans. The aim is to ensure that your strategies are successfully deployed for goal achievement.

**Comments**
- This Item asks how your action plans are developed and deployed. Accomplishment of action plans requires resources and performance measures, as well as the alignment of work unit and supplier and partner plans. Of central importance is how you achieve alignment and consistency—for example, via work systems, work processes, and key measurements. Also, alignment and consistency are intended to provide a basis for setting and communicating priorities for ongoing improvement activities—part of the daily work of all work units. In addition, performance measures are critical for tracking performance.

- Many types of analyses can be performed to ensure that adequate financial resources are available to support accomplishment of your action plans. For current operations, these efforts might include the analysis of cash flows, net income statements, and current liabilities versus current assets. For investments to accomplish action plans, the efforts might include analysis of discounted cash flows, return on investment (ROI), or return on invested capital (ROIC). The specific types of analyses will vary from organisation to organisation. These analyses should help your organisation assess the financial viability of your current operations and the potential viability of and risks associated with your action plan initiatives.

- Action plans should include human resource plans that are aligned with and support your overall strategy.

- Examples of possible human resource plan elements are
  - a redesign of your work organisation and jobs to increase workforce empowerment and decision making;
  - initiatives to promote greater labour-management cooperation, such as union partnerships;
  - consideration of the impacts of outsourcing on your current workforce and initiatives;
  - initiatives to foster knowledge sharing and organisational learning;
  - modification of your compensation and recognition systems to recognize team, organisational, stock market, customer, or other performance attributes; or
  - education and training initiatives, such as developmental programs for future leaders, partnerships with universities to help ensure the availability of an educated and skilled workforce, and establishment of training programs on new technologies important to the future success of your workforce and your organisation.

- Projections and comparisons in this Item are intended to improve your organisation’s ability to understand and track dynamic, competitive performance factors. Projected performance might include changes resulting from new business ventures, entry into new markets, introduction of new technologies, product or service innovations, or other strategic thrusts. Through this tracking process, your organisation should be better prepared to take into account its rate of improvement and change relative to that of competitors or comparable organisations and relative to its own targets or stretch goals. Such tracking serves as a key diagnostic management tool.
Customer and Market Focus (Category 3)

Customer and Market Focus addresses how your organization seeks to understand the voice of the customer and of the marketplace, with a focus on meeting customers’ requirements, needs, and expectations; delighting customers; and building loyalty. The Category stresses relationships as an important part of an overall listening, learning, and performance excellence strategy. Your customer satisfaction and dissatisfaction results provide vital information for understanding your customers and the marketplace. In many cases, such results and trends provide the most meaningful information, not only on your customers' views but also on their marketplace behaviours (e.g., repeat business and positive referrals) and how these views and behaviours may contribute to the sustainability of your organisation in the marketplace.

3.1 Customer and Market Knowledge: How do you obtain and use customer and market knowledge?

Purpose

This Item examines your organisation’s voice-of-the-customer processes for gaining knowledge about the needs and desires of your current and future customers and markets, with the aim of offering relevant products and services; understanding emerging customer requirements, needs, and expectations; and keeping pace with marketplace changes and changing ways of doing business.

Comments

- In a rapidly changing technological, competitive, and social environment, many factors may affect customer preference and loyalty and your interface with customers in the marketplace. This makes it necessary to continually listen and learn. To be effective, listening and learning need to be closely linked with your organisation's overall business strategy.

- Knowledge of customer groups and market segments allows your organisation to tailor listening and learning strategies and offerings, to support and tailor your marketing strategies, to develop new business, and to ensure organisational sustainability.

- A relationship strategy may be possible with some customers but not with others. Differing relationships may require distinctly different listening and learning strategies.

- Selection of voice-of-the-customer strategies depends on your organisation’s key business factors. Increasingly, organisations listen to the voice of the customer via multiple modes. Some frequently used modes include focus groups with key customers; close integration with key customers; interviews with lost and potential customers about their purchasing or relationship decisions; use of the customer complaint process to understand key product and service attributes; win/loss analysis relative to competitors and other organisations providing similar products or services; and survey or feedback information, including information collected on the Internet.

3.2 Customer Relationships and Satisfaction: How do you build relationships and grow customer satisfaction and loyalty?

Purpose

This Item examines your organisation’s processes for building customer relationships and determining customer satisfaction and dissatisfaction, with the aim of acquiring new customers, retaining existing customers, and developing new market opportunities.
This Item emphasizes how you obtain actionable information from customers. Information that is actionable can be tied to key product, service, and business processes and be used to determine cost and revenue implications for setting improvement goals and priorities for change.

Complaint aggregation, analysis, and root cause determination should lead to effective elimination of the causes of complaints and to the setting of priorities for process, product, and service improvements. Successful outcomes require effective deployment of information throughout the organization.

In determining customers' satisfaction and dissatisfaction, a key aspect is their comparative satisfaction with competitors, competing or alternative offerings, and/or organizations providing similar products or services. Such information might be derived from your own comparative studies or from independent studies. The factors that lead to customer preference are of critical importance in understanding factors that drive markets and potentially affect longer-term competitiveness and organizational sustainability.

**Measurement, Analysis, and Knowledge Management (Category 4)**

The Measurement, Analysis, and Knowledge Management Category is the main point within the Criteria for all key information about effectively measuring, analysing, and improving performance and managing organisational knowledge to drive improvement and organisational competitiveness. In the simplest terms, Category 4 is the “brain centre” for the alignment of your organisation’s operations with its strategic objectives. Central to such use of data and information are their quality and availability. Furthermore, since information, analysis, and knowledge management might themselves be primary sources of competitive advantage and productivity growth, this Category also includes such strategic considerations.

### 4.1 Measurement, Analysis, and Improvement of Organisational Performance: How do you measure, analyze, and then improve organisational performance?

**Purpose**

This Item examines your organisation’s selection, management, and use of data and information for performance measurement, analysis, and review in support of organisational planning and performance improvement. The Item serves as a central collection and analysis point in an integrated performance measurement and management system that relies on financial and nonfinancial data and information. The aim of measurement, analysis, review, and improvement is to guide your organisation’s process management toward the achievement of key organisational results and strategic objectives and to anticipate and respond to rapid or unexpected organisational or external changes.

**Comments**

Alignment and integration are key concepts for successful implementation of your performance measurement system. They are viewed in terms of extent and effectiveness of use to meet your performance assessment needs. Alignment and integration include how measures are aligned throughout your organisation and how they are integrated to yield organisation-wide data and information. Alignment and integration also include how performance measurement requirements are deployed by your senior leaders to track work group and process-level performance on key measures targeted for organisation-wide significance or improvement.
The use of comparative data and information is important to all organisations. The major premises for use are (1) your organisation needs to know where it stands relative to competitors and to best practices, (2) comparative information and information obtained from benchmarking often provide the impetus for significant (“breakthrough”) improvement or change, and (3) comparing performance information frequently leads to a better understanding of your processes and their performance. Comparative information also may support business analysis and decisions relating to core competencies, partnering, and outsourcing.

Your effective selection and use of comparative data and information require (1) determination of needs and priorities, (2) criteria for seeking appropriate sources for comparisons - from within and outside your organisation's industry and markets, and (3) use of data and information to set stretch goals and to promote major, non-incremental (“breakthrough”) improvements in areas most critical to your organisation's competitive strategy.

The organisational review called for in this Item is intended to cover all areas of performance. This includes not only how well you currently are performing but also how well you are moving toward the future. It is anticipated that the review findings will provide a reliable means to guide both improvement and opportunities for innovation that are tied to your organisation’s key objectives, core competencies, success factors, and measures. Therefore, an important component of your organisational review is the translation of the review findings into an action agenda sufficiently specific for deployment throughout your organisation and to your suppliers, partners, collaborators, and key customers.

Analyses that your organisation conducts to gain an understanding of performance and needed actions may vary widely depending on your type of organisation, size, competitive environment, and other factors. Examples of possible analyses include

- how product and service improvements correlate with key customer indicators, such as customer satisfaction, customer retention, and market share
- cost and revenue implications of customer-related problems and effective problem resolution
- interpretation of market share changes in terms of customer gains and losses and changes in customer satisfaction
- improvement trends in key operational performance indicators, such as productivity, cycle time, waste reduction, new product introduction, and defect levels
- relationships among personal and organisational learning and value added per employee
- financial benefits derived from improvements in workforce safety, absenteeism, and turnover
- benefits and costs associated with education and training, including e-learning and other distance learning opportunities
- benefits and costs associated with improved organisational knowledge management and sharing
- the relationship between knowledge management and innovation
- how the ability to identify and meet workforce capability and capacity needs correlates with retention, motivation, and productivity
- cost and revenue implications of workforce-related problems and effective problem resolution
- individual or aggregate measures of productivity and quality relative to competitors' performance
- cost trends relative to competitors' trends
• relationships among product and service quality, operational performance indicators, and overall financial performance trends as reflected in indicators such as operating costs, revenues, asset utilization, and value added per employee

• allocation of resources among alternative improvement projects based on cost/benefit implications or environmental and community impact

• net earnings or savings derived from quality, operational, and workforce performance improvements

• comparisons among business units showing how quality and operational performance improvement affect financial performance

• contributions of improvement activities to cash flow, working capital use, and shareholder value

• profit impacts of customer retention

• cost and revenue implications of new market entry, including global market expansion

• market share versus profits

• trends in economic, market, and stakeholder indicators of value and the impact of these trends on organisational sustainability

Individual facts and data do not usually provide an effective basis for setting organisational priorities. This Item emphasizes that close alignment is needed between your analysis and your organisational performance review and between your analysis and your organisational planning. This ensures that analysis is relevant to decision making and that decision making is based on relevant data and information.

Action depends on understanding cause-effect connections among processes and between processes and results or outcomes. Process actions and their results may have many resource implications. Organisations have a critical need to provide an effective analytical basis for decisions, because resources for improvement are limited and cause effect connections often are unclear.

4.2 Management of Information, Information Technology, and Knowledge: How do you manage your information, information technology, and organisational knowledge?

Purpose

This Item examines how your organisation ensures the quality and availability of needed data, information, software, and hardware for your workforce, suppliers and partners, collaborators, and customers. It also examines how your organisation builds and manages its knowledge assets. The aim is to improve organisational efficiency and effectiveness and to stimulate innovation.

Comments

Managing information can require a significant commitment of resources as the sources of data and information grow dramatically. The continued growth of electronic information within organisations’ operations - as part of organisational knowledge networks, from the Internet, and in business-to-business, organisation-to-organisation, and business-to-consumer communications-challenges organisational abilities to ensure reliability and availability in a user-friendly format.

Data and information are especially important in business or organisation networks, partnerships, and supply chains. Your responses to this Item should take into account this use of data and information and should recognise the need for rapid data validation and reliability assurance, given the increasing use of electronic data transfer.
Organisations should carefully plan how they will continue to provide an information technology infrastructure, data, and information in the event of either a natural or manmade disaster. These plans should consider the needs of all of the organisation’s stakeholders, including the workforce, customers, suppliers, partners, and collaborators. The plans also should be coordinated with the organisation’s overall plan for business continuity (Item 6.1).

The focus of an organisation’s knowledge management is on the knowledge that people need to do their work; improve processes, products, and services; keep current with changing business needs and directions; and develop innovative solutions that add value for the customer and the organisation.

Workforce Focus (Category 5)

Workforce Focus addresses key workforce practices—those directed toward creating and maintaining a high-performance workplace and toward engaging your workforce to enable it and your organisation to adapt to change and to succeed. The Category covers workforce engagement, development, and management in an integrated way (i.e., aligned with your organisation’s strategic objectives and action plans). Your workforce focus includes your capability and capacity needs and your workforce support climate.

To reinforce the basic alignment of workforce management with overall strategy, Criteria also covers human resource planning as part of overall planning in the Strategic Planning Category (Category 2).

5.1 Workforce Engagement: How do you engage your workforce to achieve organisational and personal success?

Purpose

This Item examines your organisation’s systems for engaging, developing, and assessing the engagement of your workforce, with the aim of enabling and encouraging all members of your workforce to contribute effectively and to the best of their ability. These systems are intended to foster high performance, to address your core competencies, and to contribute to the accomplishment of your action plans and to organisational sustainability.

Comments

- High-performance work is characterized by flexibility, innovation, knowledge and skill sharing, good communication and information flow, alignment with organisational objectives, customer focus, and rapid response to changing business needs and requirements of the marketplace. The focus of this Item is on a workforce capable of achieving high performance.

- Many studies have shown that high levels of workforce engagement have a significant, positive impact on organisational performance. Research has indicated that engagement is characterised by performing meaningful work; having organisational direction, performance accountability, and an efficient work environment; and having a safe, trusting, and cooperative environment.

- Factors inhibiting motivation should be understood and addressed by your organisation. Further understanding of these factors could be developed through workforce surveys or exit interviews with departing members of your workforce.

- Compensation and recognition systems should be matched to your work systems. To be effective, compensation and recognition might be tied to demonstrated skills and to peer evaluations.

- Compensation and recognition approaches also might include profit sharing, rewards for exemplary team or unit performance, and linkage to customer satisfaction and loyalty measures, achievement of organisational strategic objectives, or other key organisational objectives.
Although satisfaction with pay and satisfaction with promotion are important, these two factors generally are not sufficient to ensure workforce engagement and high performance. Some examples of other factors to consider are effective problem and grievance resolution; development and career opportunities; work environment and management support; workplace safety and security; workload; effective communication, cooperation, and teamwork; job security; appreciation of the differing needs of diverse employee groups; and organisational support for serving customers.

In addition to direct measures of workforce satisfaction through formal or informal surveys, some other indicators include absenteeism, turnover, grievances, and strikes.

Depending on the nature of your organisation’s work, workforce responsibilities, and the stage of organisational and personal development, workforce development needs might vary greatly. These needs might include gaining skills for knowledge sharing, communication, teamwork, and problem solving; interpreting and using data; meeting customer requirements; accomplishing process analysis and simplification; reducing waste and cycle time; and setting priorities based on strategic alignment or cost/benefit analysis. Education needs also might include advanced skills in new technologies or basic skills, such as reading, writing, language, arithmetic, and computer skills.

Education and training delivery might occur inside or outside your organisation and could involve on-the-job, classroom, computer-based, or distance learning, as well as other types of delivery. Training also might occur through developmental assignments within or outside your organisation.

When you evaluate the effectiveness of workforce and leader development and learning systems, measures might address the impact on individual, unit, and organisational performance; the impact on customer-related performance; and a cost/benefit analysis.

Although this Item does not specifically ask you about training for customer contact employees, such training is important and common. It frequently includes learning critical knowledge and skills in the following areas: your products, services, and customers; how to listen to customers; how to recover from problems or failures; and how to effectively manage or meet customer expectations or needs.

An organisation’s knowledge management system should provide the mechanism for sharing the knowledge of employees and the organisation to ensure that high performance work is maintained through transitions. Each organisation should determine what knowledge is critical for its operations and should then implement systematic processes for sharing this information. This is particularly important for implicit knowledge (i.e., knowledge personally retained by members of the workforce).

To help people realize their full potential, many organisations use individual development plans prepared with each person that address his or her career and learning objectives.

### 5.2 Workforce Environment: How do you build an effective and supportive workforce environment?

**Purpose**

This Item examines your organisation’s workforce environment, your workforce capability and capacity needs, how you meet those needs to accomplish the work of your organisation, and how you ensure a safe and supportive work climate. The aim is to build an effective environment for accomplishing your work and for supporting your workforce.
Comments

- Most organisations, regardless of size, have many opportunities to support their workforce. Some examples of services, facilities, activities, and other opportunities are personal and career counselling, career development and employability services, recreational or cultural activities, formal and informal recognition, non-work-related education, day care, special leave for family responsibilities and community service, flexible work hours and benefits packages, outplacement services, and retiree benefits, including extended health care and ongoing access to services.

- All organisations, regardless of size, are required to meet minimum regulatory standards for workplace safety; however, high-performing organisations have processes in place to ensure that they not only meet these minimum standards but go beyond a compliance orientation. This includes designing proactive processes, with input from people directly involved in the work, to ensure a safe working environment.

**Process Management (Category 6)**

Process Management is the focal point within the Criteria for your key work systems and work processes. Built into the Category are the central requirements for identification and management of your core competencies to achieve efficient and effective work process management: effective design; a prevention orientation; linkage to customers, suppliers, partners, and collaborators and a focus on value creation for all key stakeholders; operational performance; cycle time; emergency readiness; and evaluation, continuous improvement, and organisational learning.

Agility, cost reduction, and cycle time reduction are increasingly important in all aspects of process management and organisational design. In the simplest terms, “agility” refers to your ability to adapt quickly, flexibly, and effectively to changing requirements. Depending on the nature of your organisation's strategy and markets, agility might mean rapid change from one product to another, rapid response to changing demands, or the ability to produce a wide range of customised services. Agility also increasingly involves decisions to outsource, agreements with key suppliers, and novel partnering arrangements. Flexibility might demand special strategies, such as implementing modular designs, sharing components, sharing manufacturing lines, or providing specialised training. Cost and cycle time reduction often involve Lean process management strategies. It is crucial to utilise key measures for tracking all aspects of your overall process management.

### 6.1 Work Systems Design: How do you design your work systems?

**Purpose**

This Item examines your organisation’s core competencies, work systems, and design of work processes, with the aim of creating value for your customers, preparing for potential emergencies, and achieving organisational success and sustainability.

**Comments**

- This Item calls for information on your key work processes. The information required includes a description of the key work processes and their specific requirements. Increasingly, these requirements might include the need for agility - speed and flexibility - to adapt to change.

- Your design approaches could differ appreciably depending on the nature of your products and services—whether the products and services are entirely new, are variants, or involve major or minor process changes. You should consider the key requirements for your products and services. Factors that might need to be considered in design include safety, long-term performance, environmental impact, “green” manufacturing, measurement capability, process capability, manufacturability, maintainability, variability in customer expectations requiring product or service options, supplier
Effective design also must consider the cycle time and productivity of production and delivery processes. This might involve detailed mapping of manufacturing or service processes and the redesign (“re-engineering”) of those processes to achieve efficiency, as well as to meet changing customer requirements.

Your key work processes include those non-product and non-service business processes that are considered important to organisational success and growth by your senior leaders. These processes frequently relate to an organisation’s core competencies, strategic objectives, and critical success factors. Key business processes might include processes for innovation, research and development, technology acquisition, information and knowledge management, supply chain management, supplier partnering, outsourcing, mergers and acquisitions, global expansion, project management, and sales and marketing. Given the diverse nature of these processes, the requirements and performance characteristics might vary significantly for different processes.

Your key work processes include those support processes that support your daily operations and your product and service delivery but are not usually designed in detail with the products and services. The support process requirements usually do not depend significantly on product and service characteristics. Support process design requirements usually depend significantly on your internal requirements, and they must be coordinated and integrated to ensure efficient and effective linkage and performance. Support processes might include processes for finance and accounting, facilities management, legal services, human resource services, public relations, and other administrative services.

For many organisations, supply chain management is a growing factor in achieving productivity and profitability goals and overall organisational success. Suppliers, partners, and collaborators are receiving increasing strategic attention as organisations re-evaluate their core competencies. Supplier processes should fulfil two purposes: to help improve the performance of suppliers and partners and, on specific actions, to help them contribute to your organisation’s improved work systems. Supply chain management might include processes for supplier selection, with the aim of reducing the total number of suppliers and increasing preferred supplier and partnering agreements.

Many organisations need to consider requirements for suppliers, partners, and collaborators at the work system and work process design stage. Overall, effective design must take into account all stakeholders in the value chain. If many design projects are carried out in parallel or if your organisation’s products utilise parts, equipment, and facilities that are used for other products, coordination of resources might be a major concern, but it also might offer a means to significantly reduce unit costs and time to market.

This Item calls for information on the incorporation of new technology. This could include e-technology for sharing information with suppliers, partners, and collaborators; communicating with customers; and giving them continuous (24/7) access and automated information transfer from in-service products requiring maintenance in the field.

Efforts to ensure the continuity of operations in an emergency should consider all facets of your organisation’s operations that are needed to provide products or services to customers. You should consider all your key work processes in your planning. The specific level of service that you will need to provide will be guided by your organisation’s mission and your customers’ needs and requirements. For example, a public utility is likely to have a higher need for services than organisations that do not provide an essential function. Your continuity of operations efforts also should be coordinated with your efforts to ensure data and information availability (Item 4.2).
6.2 Work Process Management and Improvement: How do you manage and improve your key organisational work processes?

Purpose

This Item examines the implementation, management, and improvement of your key work processes, with the aim of creating value for your customers and achieving organisational success and sustainability.

Comments

- Specific reference is made to in-process measurements and customer and supplier interactions. These measurements and interactions require the identification of critical points in processes for measurement, observation, or interaction. These activities should occur at the earliest points possible in processes to minimise problems and costs that may result from deviations from expected performance. Achieving expected performance frequently requires setting in-process performance levels or standards to guide decision making. When deviations occur, corrective action is required to restore the performance of the process to its design specifications. Depending on the nature of the process, the corrective action could involve technical and human considerations. Proper corrective action involves changes at the source (root cause) of the deviation. Such corrective action should minimise the likelihood of this type of variation occurring again or elsewhere in your organisation. When customer interactions are involved, differences among customers must be considered in evaluating how well the process is performing. This might entail allowing for specific or general contingencies, depending on the customer information gathered. This is especially true of professional and personal services. Key process cycle times in some organisations may be a year or longer, which may create special challenges in measuring day-to-day progress and identifying opportunities for reducing cycle times, when appropriate.

- This Item also calls for information on how processes are improved to achieve better performance. Better performance means not only better quality from your customers’ perspectives but also better financial and operational performance - such as productivity - from your other stakeholders’ perspectives. A variety of process improvement approaches are commonly used. These approaches include (1) sharing successful strategies across your organisation to drive learning and innovation, (2) performing process analysis and research (e.g., process mapping, optimization experiments, error proofing), (3) conducting technical and business research and development, (4) benchmarking, (5) using alternative technology, and (6) using information from customers of the processes - within and outside your organisation. Process improvement approaches might utilise financial data to evaluate alternatives and set priorities. Together, these approaches offer a wide range of possibilities, including a complete redesign (“re-engineering”) of processes.

Business Results (Category 7)

The Results Category provides a results focus that encompasses your objective evaluation and your customers' evaluation of your organisation's products and services, your overall financial and market performance, your workforce results, your leadership system and social responsibility results, and results of all key processes and process improvement activities. Through this focus, the Criteria's purposes - superior value of offerings as viewed by your customers and the marketplace; superior organisational performance as reflected in your operational, workforce, legal, ethical, and financial indicators; and organisational and personal learning - are maintained. Category 7 thus provides “real-time” information (measures of progress) for evaluation and improvement of processes, products, and services, in alignment with your overall organisational strategy. Item 4.1 calls for analysis and review of results data and information to determine your overall organisational performance and to set priorities for improvement.
7.1 **Product and Service Outcomes:** What are your product and service performance results?

**Purpose**

This Item examines your organisation’s key product and service outcomes, with the aim of delivering product and service quality and value that lead to customer satisfaction, customer loyalty, and positive referrals.

**Comments**

- This Item places emphasis on measures of product and service performance that serve as indicators of customers' views and decisions relative to future interactions and relationships. These measures of product and service performance are derived from customer-related information gathered in Items 3.1 and 3.2.

- Product and service measures appropriate for inclusion might be based on the following: internal quality measurements, field performance of products, defect levels, service errors, response times, and data collected from your customers by other organisations on ease of use or other attributes, as well as customer surveys on product and service performance.

- The correlation between product and service performance and customer indicators is a critical management tool with multiple uses: (1) defining and focusing on key quality and customer requirements; (2) identifying product and service differentiators in the marketplace; and (3) determining cause-effect relationships between your product and service attributes and evidence of customer satisfaction and loyalty, as well as positive referrals. The correlation might reveal emerging or changing market segments, the changing importance of requirements, or even the potential obsolescence of product or service offerings.

7.2 **Customer-Focused Outcomes:** What are your customer focused performance results?

**Purpose**

This Item examines your organisation’s customer-focused performance results, with the aim of demonstrating how well your organisation has been satisfying your customers and has developed loyalty, repeat business, and positive referrals, as appropriate.

**Comments**

- This Item focuses on all relevant data to determine and help predict your organisation’s performance as viewed by your customers. Relevant data and information include customer satisfaction and dissatisfaction; retention, gains, and losses of customers and customer accounts; customer complaints, complaint management, effective complaint resolution, and warranty claims; customer-perceived value based on quality and price; customer assessment of access and awards, ratings, and recognition from customers and independent rating organisations.

- This Item places an emphasis on customer-focused results that go beyond satisfaction measurements, because loyalty, repeat business, and longer-term customer relationships are better indicators and measures of future success in the marketplace and of organizational sustainability.
7.3 **Financial and Market Outcomes:** What are your financial and marketplace performance results?

**Purpose**

This Item examines your organisation's key financial and market results, with the aim of understanding your financial sustainability and your marketplace challenges and opportunities.

**Comments**

- Measures reported in this Item are those usually tracked by senior leadership on an ongoing basis to assess your organisation's financial performance and viability.

- In addition to the measures included in Item 7.3, Note 1, appropriate financial measures and indicators might include revenues, budgets, profits or losses, cash position, net assets, debt leverage, cash-to-cash cycle time, earnings per share, financial operations efficiency (collections, billing, receivables), and financial returns. Marketplace performance measures might include measures of business growth; charitable donations and grants received; new products, programs, or services and markets entered (including e-markets and exports); or the percentage of revenues derived from new products, programs, or services.

7.4 **Workforce-Focused Outcomes:** What are your workforce-focused performance results?

**Purpose**

This Item examines your organisation’s workforce-focused performance results, with the aim of demonstrating how well your organisation has been creating and maintaining a productive, engaging, and caring work environment for all members of your workforce.

**Comments**

- Results measures reported for indicators of workforce engagement and satisfaction might include improvement in local decision making, organisational culture, and workforce or leader development. Input data, such as the extent of training, might be included, but the main emphasis should be on data that show effectiveness or outcomes. An example of such an outcome measure might be increased workforce retention resulting from establishing a peer recognition program or the number of promotions that have resulted from the organisation's leadership development program.

- Results reported might include generic or organisation specific factors. Generic factors might include safety, absenteeism, turnover, satisfaction, and complaints (grievances). For some measures, such as absenteeism and turnover, local or regional comparisons might be appropriate. Organisation-specific factors are those you assess for determining your workforce engagement and climate. These factors might include the extent of training, retraining, or cross-training to meet capability and capacity needs; the extent and success of self-direction; the extent of union-management partnering; involvement in process and program activities.

7.5 **Process Effectiveness Outcomes:** What are your process effectiveness results?

**Purpose**

This Item examines your organisation's other key operational performance results not reported in Items 7.1-7.4, with the aim of achieving work system and work process effectiveness and efficiency.
This Item encourages your organisation to develop and include unique and innovative measures to track key processes and operational improvement. All key areas of organisational and operational performance, including your organization's readiness for emergencies, should be evaluated by measures that are relevant and important to your organisation.

Measures and indicators of process effectiveness and efficiency might include work system performance that demonstrates improved cost savings or higher productivity by using internal and/or external resources; reduced emission levels, waste stream reductions, by-product use, and recycling; internal responsiveness indicators, such as cycle times, production flexibility, lead times, set-up times, and time to market; and improved performance of administrative and other support functions. They also might include business-specific indicators, such as innovation rates and increased use of product and process yields, Six Sigma initiative results, and acceptable product performance at the time of delivery; supply chain indicators, such as reductions in inventory and incoming inspections, increases in quality and productivity, improvements in electronic data exchange, and reductions in supply chain management costs; and third-party assessment results, such as ISO 9001 audits.

7.6 **Leadership Outcomes:** What are your leadership results?

Purpose

This Item examines your organisation's key results in the areas of leadership and governance, strategic plan accomplishment, and societal responsibilities, with the aim of maintaining a fiscally sound, ethical organisation that is a good citizen in its communities.

Comments

Because many organisations have difficulty determining appropriate measures, measuring progress in accomplishing their strategic objectives is a key challenge. Frequently, these progress measures can be discerned by first defining the results that would indicate end-goal success in achieving the strategic objective and then using that end-goal to define intermediate measures.

Independent of an increased national focus on issues of governance, ethics, and leadership accountability, it is important for organisations to practice and demonstrate high standards of overall conduct. Governance bodies and senior leaders should track relevant performance measures on a regular basis and emphasize this performance in stakeholder communications.

Results reported should include environmental, legal, and regulatory compliance; results of oversight audits by government or funding agencies; and noteworthy achievements in these areas, as appropriate. Results also should include indicators of support for key communities and other public purposes.

If your organisation has received sanctions or adverse actions under law, regulation, or contract during the past three years, the incidents and their current status should be summarized.
Chapter 5

Tata Business Excellence Model 2008

Preface: Organisational Profile

P.1 Organisational Description
P.2 Organisational Challenges

2007 Categories and Items

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<td>7.6 Leadership Outcomes</td>
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Note: The Scoring System used with the Criteria Items in a TBEM assessment can be found in Chapter 6.
Applicants to Note:

For definitions of key terms presented throughout the Criteria and Scoring Guidelines text in SMALL CAPS / SANS SERIF, see Glossary of Key Terms in Chapter 3.

Frequently, several questions are grouped under one number (e.g., P1a(3)). These questions are related and do not require separate responses. These multiple questions serve as a guide in understanding the full meaning of the information being requested.

Item notes serve three purposes:

1. to clarify terms or requirements presented in an Item,
2. to give instructions on responding to the Item requirements, and
3. to indicate key linkages to other Items.

In all cases, the intent is to help you respond to the Item requirements.

Page Limits for Organisation Profile and Application for Assessment

For TBEM-based Assessment, the Organisational Profile is limited to five pages and the Application for the Assessment, excluding the Organisational Profile, is to be completed within maximum 60 pages.

Importance of beginning with Your Organisational Profile

Your Organisational Profile (OP) is critically important because

- OP is the most appropriate starting point for self-assessment and for writing an application;
- OP helps you identify potential gaps in KEY information and focus on KEY PERFORMANCE requirements and business results;
- OP is used by the Assessors and Mentors in application review, including the site visit, to understand your organisation and what you consider important; and
- OP also be used by itself for an initial self-assessment. If you identify topics for which conflicting, little, or no information is available, it is possible that your assessment need go no further and you can use these topics for action planning.
- OP serves as a platform for consistent internal communication of the organisation’s strategic challenges, strengths and drivers of business success.
Preface: Organisational Profile

The Organisational Profile is a snapshot of your organisation, the key influences on how you operate, and the key challenges you face.

P.1 Organisational Description: What are your key organisational characteristics?

Describe your organisation’s operating environment and your key relationships with customers, suppliers, partners, and stakeholders.

Within your response, include answers to the following questions, in domestic and international business contexts, as appropriate:

a. Organisational Environment
   
   (1) What are your organisation’s main products and services? What are the delivery mechanisms used to provide your products and services to your customers?

   (2) What is your organisational culture? What are your stated purpose, vision, mission, and values?

   (3) What is your workforce profile? What are your workforce or employee groups and segments? What are their key requirements and expectations? What are their education levels? What are your organisation’s workforce and job diversity, organised bargaining units, key benefits, and special health and safety requirements?

   (4) What are your major facilities, technologies, and equipment?

   (5) What is the regulatory environment under which your organisation operates? What are the applicable occupational health and safety regulations; accreditation, certification, or registration requirements; relevant industry standards; and environmental, financial, and product regulations?

b. Organisational Relationships
   
   (1) What is your organisational structure and governance system? What are the reporting relationships among your governance board, senior leaders, and parent organisation, as appropriate?

   (2) What are the markets/geographies your organisation operates in? What are your key customer and stakeholder groups and market segments, as appropriate? What are their key requirements and expectations for your products, services, and operations? What are the differences in these requirements and expectations among customer and stakeholder groups and market segments?

   (3) What are your most important types of suppliers, partners, collaborators, and distributors? What role do these suppliers, partners, collaborators, and distributors play in your work systems and the production and delivery of your key products and services? including enhancing your competitiveness in the respective geographies you operate in? What role, if any, do they play in your organisational innovation processes? What are your most important supply chain requirements?

   (4) What are your key supplier and customer partnering relationship and communication mechanisms?

Notes

N1. Domestic business context refers to the business operations within the country in which the company has been registered / incorporated. International business context refers to the business operations that go beyond the boundaries of the domestic markets.

N2. Mechanisms for product and service delivery to your end-use customers (P.1a[1]) might be direct or through dealers, distributors, collaborators, or channel partners.

N3. Workforce or employee groups and segments (including organised bargaining units) (P.1a[3]) might be based on the type of employment or contract reporting relationship, location, tour of duty, work environment, family-friendly policies, or other factors.

N4. Market segments (P.1b[2]) might be based on product or service lines or features, distribution channels, business volume, geography, or other factors that are important to your organisation to define related market characteristics.

N5. Customer and stakeholder group and market segment requirements (P.1b[2]) might include on-time delivery, low defect levels, safety, security, ongoing price reductions, electronic communication, rapid response, after-sales service, socially responsible behaviour, and community service.

N6. Communication mechanisms (P.1b[4]) should be two-way and might be in person, via e-mail, Web based, or by telephone. For many organisations, these mechanisms may change as marketplace, customer, or stakeholder requirements change.

N7. Customers (P.1a[1]) are the users and potential users of your products, programs, and services. Market segments might be referred to as constituencies.
P2 Organisational Challenges: What are your key organisational challenges?

Describe your organisation’s competitive environment, your key strategic challenges and advantages, and your system for performance improvement.

Within your response, include answers to the following questions, in domestic and international business contexts, as appropriate:

a. Competitive Environment
   (1) What is your competitive position? What is your relative size and growth in your industry or markets served? What are the numbers and types of competitors for your organisation?
   (2) What are the principal factors that determine your success relative to your competitors? What are any key changes taking place that affect your competitive situation, including opportunities for innovation and collaboration, as appropriate?
   (3) What are your key available sources of comparative and competitive data from within your industry? What are your key available sources of comparative data from outside your industry? What limitations, if any, are there in your ability to obtain these data?

b. Strategic Context
   What are your key business, operational, and human resource strategic challenges and advantages? What are the threats and opportunities that you face from current and potential global players? What are your key strategic challenges and advantages associated with organisational sustainability?

c. Performance Improvement System
   What are the key elements of your performance improvement system, including your evaluation and learning processes, to enhance the organisational readiness for addressing the strategic challenges.

Notes

N1. Domestic business context refers to the business operations within the country in which the company has been registered or incorporated. International business context refers to the business operations that go beyond the boundaries of the domestic markets.

N2. Principal factors (P2a[2]) might include differentiators such as your price leadership, design services, innovation rate, geographic proximity, accessibility, and warranty and product options.

N3. Strategic challenges and advantages (P2b) might relate to technology, products, your operations, your industry, globalisation, your value chain, and people.

N4. Performance improvement (P2c) is an assessment dimension used in the Scoring System to evaluate the maturity of organisational approaches and deployment. This question is intended to help you and the TBEM assessors set an overall context for your approach to performance improvement. Overall approaches to performance improvement might include implementing a Lean Enterprise System, applying Six Sigma methodology, using ISO 9000 standards, or employing other process improvement tools.
“The Tata philosophy of management has always been and is today more than ever, that corporate enterprises must be managed not merely in the interests of their owners, but equally in those of their employees, of the consumers of their products, of the local community and finally of the country as a whole”

J R D Tata
1.1 Senior Leadership: (70 pts.)

How do your senior leaders lead?

**Process**

Describe **how senior leaders guide and sustain your organisation.** Describe **how senior leaders communicate with your workforce and encourage high performance.**

Within your response, include answers to the following questions:

a. **Vision and Values**

   (1) **how do senior leaders set organisational vision and values?** **How do senior leaders deploy your organisation’s vision and values through your leadership system, to the workforce, to key suppliers and partners, and to customers and other stakeholders, as appropriate?** **How do senior leaders’ personal actions reflect a commitment to the organisation’s values?**

   (2) **how do senior leaders personally promote an organisational environment that fosters, requires, and results in legal and ethical behavior?**

   (3) **How do senior leaders create a sustainable organisation?** **How do senior leaders create an environment for organisational performance improvement, the accomplishment of your mission and strategic objectives, innovation, competitive or role model performance leadership, and organisational agility? How do they create an environment for organisational and workforce learning?** **How do they personally participate in succession planning and the development of future organisational leaders?**

b. **Communication and Organisational Performance**

   (1) **How do senior leaders communicate with and engage the entire workforce?** **How do senior leaders encourage frank, two-way communication throughout the organisation?** **How do senior leaders communicate key decisions?** **How do senior leaders take an active role in reward and recognition programs to reinforce high performance and a customer and business focus?**

   (2) **How do senior leaders create a focus on action to accomplish the organisation’s objectives, improve performance, and attain its vision?** **What performance measures do senior leaders regularly review to inform them on needed actions?** **How do senior leaders include a focus on creating and balancing value for customers and other stakeholders in their organisational performance expectations?**

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**Notes**

N1. Organisational vision (1.1a[1]) should set the context for strategic objectives and action plans, which are described in Items 2.1 and 2.2.

N2. A sustainable organisation (1.1a[3]) is capable of addressing current business needs and possesses the agility and strategic management to prepare successfully for its future business and market environment. In this context, the concept of innovation includes both technological and organisational innovation to succeed in the future. A sustainable organisation also ensures a safe and secure environment for the workforce and other key stakeholders.

N3. A focus on action (1.1b[2]) considers the workforce, the work systems, and the hard assets of your organisation. It includes ongoing improvements in productivity that may be achieved through eliminating waste or reducing cycle time, and it might use techniques such as Six Sigma and Lean. It also includes the actions to accomplish your organisation’s strategic objectives.

N4. Your organisational performance results should be reported in Items 7.1-7.6.
1.2 Governance and Social Responsibilities: (50 pts.)

How do you govern and address your social responsibilities?

Describe your organisation’s Governance system. Describe how your organisation addresses its responsibilities to the public, ensures ethical behavior, and practices good citizenship.

Within your response, include answers to the following questions:

a. Organisational Governance

(1) How does your organisation review and achieve the following key aspects of your Governance system:
   • accountability for management’s actions
   • fiscal accountability
   • transparency in operations and selection of and disclosure policies for Governance board members, as appropriate
   • independence in internal and external audits
   • protection of stakeholder and stockholder interests, as appropriate

(2) How do you evaluate the performance of your senior leaders, including the chief executive? How do you evaluate the performance of members of your Governance board, as appropriate? How do senior leaders and your Governance board use these performance reviews to further develop and to improve both their personal leadership effectiveness and that of your board and leadership system, as appropriate?

b. Legal and Ethical Behavior

(1) How do you address any adverse impacts on society of your products, services, and operations? How do you anticipate public concerns with current and future products, services, and operations? How do you prepare for these concerns in a proactive manner, including using resource-sustaining processes, as appropriate? What are your key compliance processes, measures, and goals for achieving and surpassing regulatory and legal requirements, as appropriate? What are your key processes, measures, and goals for addressing risks associated with your products, services, and operations?

Notes

N1. Societal responsibilities in areas critical to your organisation’s ongoing success also should be addressed in Strategy Development (Item 2.1) and in Process Management (Category 6). Key results, such as results of regulatory and legal compliance (including the results of mandated financial audits), environmental improvements through use of “green” technology or other means, or conservation activities, should be reported as Leadership Outcomes (Item 7.6).

N2. Transparency in operations of your governance board (1.2a[1]) should include your internal controls on governance processes.

N3. Leadership performance evaluation (1.2a[2]) might be supported by peer reviews, formal performance management reviews (5.1b), and formal or informal workforce and other stakeholder feedback and surveys.

N4. Measures or indicators of ethical behavior (1.2b[2]) might include the percentage of independent board members, measures of relationships with stockholder and nonstockholder constituencies, instances of ethical conduct breaches and responses, survey results on workforce perceptions of organisational ethics, ethics hotline use, and results of ethics reviews and audits. They also might include evidence that policies, workforce training, and monitoring systems are in place with respect to conflicts of interest and proper use of funds.

N5. Areas of community support appropriate for inclusion in 1.2c
(2) **HOW does your organisation promote and ensure ETHICAL BEHAVIOR in all your interactions?** What are your **KEY PROCESSES and MEASURES or INDICATORS** for enabling and monitoring **ETHICAL BEHAVIOR in your GOVERNANCE structure**, throughout your organisation, and in interactions with CUSTOMERS, PARTNERS, and other STAKEHOLDERS? **HOW do you monitor and respond to breaches of ETHICAL BEHAVIOR?**

**c. Support of Key Communities**

**HOW does your organisation actively support and strengthen your KEY communities?** **HOW do you identify KEY communities and determine areas of emphasis for organisational involvement and support?** What are your **KEY communities?** **HOW do your SENIOR LEADERS, in concert with your WORKFORCE, contribute to improving these communities?**

**Notes (Continued)**

might include your efforts to strengthen local community services, education, and health; the environment, including collaborative activities to conserve the environment or natural resources; and practices of trade, business, or professional associations.

**N6.** The health and safety of your workforce are not addressed in Item 1.2; you should address these employee factors in Item 5.2.
"Nothing worthwhile is ever achieved without deep thought and hard work"

J R D Tata

Strategic Planning (85 pts.)

The Strategic Planning Category examines how your organisation develops STRATEGIC OBJECTIVES and ACTION PLANS. Also examined are how your chosen STRATEGIC OBJECTIVES and ACTION PLANS are DEPLOYED and changed if circumstances require, and how progress is measured.
2.1 Strategy Development: (40 pts.)

How do you develop your strategy?

Describe how your organisation determines its strategic challenges and advantages. Describe how your organisation establishes its strategy and strategic objectives to address these challenges and enhance its advantages. Summarize your organisation’s key strategic objectives and their related goals.

Within your response, include answers to the following questions:

a. Strategy Development Process

(1) How does your organisation conduct its strategic planning? What are the key process steps? Who are the key participants? How does your process identify potential blind spots? How do you determine your strategic challenges and advantages, as identified in response to P2 in your Organisational Profile? What are your short- and longer-term planning time horizons? How are these time horizons set? How does your strategic planning process address these time horizons?

(2) How do you ensure that strategic planning addresses the key factors listed below? How do you collect and analyse relevant data and information pertaining to these factors as part of your strategic planning process:

- your organisation’s strengths, weaknesses, opportunities, and threats
- early indications of major shifts in technology, markets, customer preferences, competition, or the regulatory environment
- long-term organisational sustainability
- your ability to execute the strategic plan

b. Strategic Objectives

(1) What are your key strategic objectives and your timetable for accomplishing them? What are your most important goals for these strategic objectives?

(2) How do your strategic objectives address your strategic challenges and strategic advantages? How do your strategic objectives address your opportunities for innovation in products and services, operations, and the business model? How do you ensure that your strategic objectives balance short- and longer-term challenges and opportunities? How do you ensure that your strategic objectives balance the needs of all key stakeholders?

Notes

N1. “Strategy development” refers to your organisation’s approach (formal or informal) to preparing for the future. Strategy development might utilize various types of forecasts, projections, options, scenarios, knowledge (see 4.2b for relevant organisational knowledge), or other approaches to envisioning the future for purposes of decision making and resource allocation. Strategy development might involve participation by key suppliers, distributors, partners, and customers.

N2. “Strategy” should be interpreted broadly. Strategy might be built around or lead to any of all of the following: new products, services, and markets; revenue growth via various approaches, including acquisitions, grants, and endowments; diversification; new partnerships and alliances; and new employee relationships. Strategy might be directed toward becoming a preferred supplier; a local supplier in each of your major customers’ or partners’ markets, a low-cost producer, a market innovator, or a high-end or customised product or service provider. It also might be directed toward meeting a community or public need.

N3. Your organisation’s strengths, weaknesses, opportunities, and threats (2.1a)(2) should address all factors that are key to your organisation’s future success, including the following, as appropriate: your customer and market needs, expectations, and opportunities; your opportunities for innovation and role model performance; your core competencies; your competitive environment and your performance relative to competitors and comparable organisations; your product life cycle; technological and other key innovations or changes that might affect your products and services and how you operate, as well as the rate of that innovation; your human and other resource needs; your ability to capitalise on diversity; your opportunities to redirect resources to higher-priority products, services, or areas; financial, societal, ethical, regulatory, technological, security, and other potential risks; your ability to prevent and respond to emergencies, including natural or other disasters; changes in the national or global economy; partner and supply chain needs, strengths, and weaknesses; changes in your parent organisation; and other factors unique to your organisation.

N4. Your ability to execute the strategic plan (2.1a)(2) should address your ability to mobilize the necessary resources and knowledge. It also should address your organisational agility based on contingency plans or if circumstances require a shift in plans and rapid execution of new or changed plans.

N5. Strategic objectives that address key challenges and advantages (2.1a)(2) might include rapid response, customisation, colocation with major customers or partners, workforce capability and capacity, specific joint ventures, virtual manufacturing, rapid innovation, ISO 9000 or ISO 14000 registration, Web-based supplier and customer relationship management, and product and service quality enhancements. Responses to Item 2.1 should focus on your specific challenges and advantages - those most important to your ongoing success and to strengthening your organisation’s overall performance.

N6. Item 2.1 addresses your overall organisational strategy, which might include changes in services, products, and product lines. However, the item does not address product or service design; you should address these factors in Item 6.1, as appropriate.

For additional description of this Item, see Chapter 4: Category and Item Descriptions.
2.2 Strategy Deployment: (45 pts.)

How do you deploy your strategy?

Describe how your organisation converts its strategic objectives into action plans. Summarise your organisation's action plans and related key performance measures or indicators. Project your organisation's future performance relative to key comparisons on these performance measures or indicators.

Within your response, include answers to the following questions:

a. Action Plan Development and Deployment
   (1) How do you develop and deploy action plans throughout the organisation to achieve your key strategic objectives? How do you ensure that the key outcomes of your action plans can be sustained?
   (2) How do you ensure that adequate financial and other resources are available to support the accomplishment of your action plans? How do you allocate these resources to support the accomplishment of the plans? How do you assess the financial and other risks associated with the plans? How do you balance resources to ensure adequate resources to meet current obligations?
   (3) How do you establish and deploy modified action plans if circumstances require a shift in plans and rapid execution of new plans?
   (4) What are your key short and longer-term action plans? What are the key planned changes, if any, in your products and services, your customers and markets, and how you will operate?
   (5) What are your key human resource plans to accomplish your short- and longer-term strategic objectives and action plans? How do the plans address potential impacts on people in your workforce and any potential changes to workforce capability and capacity needs?
   (6) What are your key performance measures or indicators for tracking progress on your action plans? How do you ensure that your overall action plan measurement system reinforces organisational alignment? How do you ensure that the measurement system covers all key deployment areas and stakeholders?

b. Performance Projection
   For the key performance measures or indicators identified in 2.2a(6), what are your performance projections for both your short- and longer-term planning time horizons? How are these projections determined? How does your projected performance compare with the projected performance of your competitors or comparable organisations? How does it compare with key benchmarks, goals, and past performance, as appropriate? How do you ensure progress so that you will meet your projections? If there are current or projected gaps in performance against your competitors or comparable organisations, how will you address them?

Notes
N1. Strategy and action plan development and deployment are closely linked to other items in the criteria. The following are examples of key linkages:
   - Item 1.1 for how your senior leaders set and communicate organisational direction;
   - Category 3 for gathering customer and market knowledge as input to your strategy and action plans and for deploying action plans;
   - Category 4 for measurement, analysis, and knowledge management to support your key information needs, to support your development of strategy, to provide an effective basis for your performance measurements, and to track progress relative to your strategic objectives and action plans;
   - Category 6 for changes to work systems and work process requirements resulting from your action plans; and
   - Item 7.6 for specific accomplishments relative to your organisational strategy and action plans.

N2. Deployment of action plans (2.2a[1]) might include key partners, collaborators, and suppliers.

N3. Measures and indicators of projected performance (2.2b) might include changes resulting from new ventures; organisational acquisitions or mergers; new value creation; market entry and shifts; new legislative mandates, legal requirements, or industry standards; and significant anticipated innovations in products, services, and technology.
“One must forever strive for excellence, or even perfection, in any task however small, and never be satisfied with the second best”

J R D Tata

Customer and Market Focus (85 pts.)

The CUSTOMER and Market Focus Category examines how your organisation determines the requirements, needs, expectations, and preferences of CUSTOMERS and markets. Also examined is how your organisation builds relationships with CUSTOMERS and determines the key factors that lead to CUSTOMER acquisition, satisfaction, loyalty, and retention and to business expansion and SUSTAINABILITY.
3.1 Customer and Market Knowledge: (40 pts.)

How do you obtain and use customer and market knowledge?

Describe **HOW** your organisation determines requirements, needs, expectations, and preferences of **CUSTOMERS** and markets to ensure the continuing relevance of your products and services and to develop new business opportunities.

Within your response, include answers to the following questions:

a. **CUSTOMER and Market Knowledge**

1. **HOW** do you identify **CUSTOMERS**, **CUSTOMER groups**, and market **SEGMENTS**? **HOW** do you determine which **CUSTOMERS**, **CUSTOMER groups**, and market **SEGMENTS** to pursue for current and future products and services? **HOW** do you include **CUSTOMERS** of competitors and other potential **CUSTOMERS** and markets in this determination?

2. **HOW** do you use the voice of the **CUSTOMER** to determine key **CUSTOMER** requirements, needs, and changing expectations (including product and service features) and their relative importance to **CUSTOMERS**’ purchasing or relationship decisions? **HOW** do your listening methods vary for different **CUSTOMERS**, **CUSTOMER groups**, or market **SEGMENTS**? **HOW** do you use relevant information and feedback from current and former **CUSTOMERS**, including marketing and sales information, **CUSTOMER** loyalty and retention data, **CUSTOMER** referrals, win/loss **ANALYSIS**, and complaint data for purposes of planning products and services, marketing, making work system and work **PROCESS** improvements, and developing new business opportunities?

3. **HOW** do you use voice-of-the-**CUSTOMER** information and feedback to become more **CUSTOMER**-focused, to better satisfy **CUSTOMER** needs and desires, and to identify opportunities for innovation?

4. **HOW** do you keep your **CUSTOMER** and market listening and learning methods current with business needs and directions, including changes in your marketplace?

**Notes**

**N1.** Your responses to this Item should include the customer groups and market segments identified in P1b(2).

**N2.** If your products and services are sold or delivered to end-use customers via other businesses or organisations (e.g., those that are part of your “value chain,” such as retail stores, dealers, or local distributors), customer groups (3.1a[1]) should include both the end users and these intermediate organisations.

**N3.** The “voice of the customer” (3.1a[2]) is your process for capturing customer-related information. Voice-of-the-customer processes are intended to be proactive and continuously innovative to capture stated, unstated, and anticipated customer requirements, needs, and desires. The goal is to achieve customer loyalty and build customer relationships, as appropriate. The voice of the customer might include gathering and integrating survey data, focus group findings, Web-based data, warranty data, complaint logs and field reports, and other data and information that affect customers’ purchasing and relationship decisions.

**N4.** “Product and service features” (3.1a[2]) refers to all the important characteristics of products and services and to their performance throughout their full life cycle and the full “consumption chain.” This includes all customers’ purchasing and interaction experiences with your organisation that influence purchasing and relationship decisions. The focus should be on features that affect customer preference and loyalty - for example, those features that differentiate your products and services from competing offerings or other organisations’ services. Those features might include price, reliability, value, delivery, timeliness, ease of use, requirements for hazardous materials use and disposal, customer or technical support, and the sales relationship. Key product and service features and purchasing and relationship decisions (3.1a[2]) might take into account how transactions occur and factors such as confidentiality and security. Your results on performance relative to key product and service features should be reported in Item 7.1, and those concerning customer perceptions and actions (outcomes) should be reported in Item 7.2.
3.2 Customer Relationships and Satisfaction: (45 pts.)

How do you build relationships and grow customer satisfaction and loyalty?

Describe how your organisation builds relationships to acquire, satisfy, and retain customers and to increase customer loyalty. Describe also how your organization determines customer satisfaction and dissatisfaction.

Within your response, include answers to the following questions:

a. **Customer Relationship Building**
   
   (1) How do you build relationships to acquire customers, to meet and exceed their expectations, to increase loyalty and repeat business, and to gain positive referrals?
   
   (2) How do your key access mechanisms enable customers to seek information, conduct business, and make complaints? What are your key access mechanisms? How do you determine key customer contact requirements for each mode of customer access? How do you ensure that these contact requirements are deployed to all people and processes involved in the customer response chain?
   
   (3) How do you manage customer complaints? How do you ensure that complaints are resolved effectively and promptly? How do you minimise customer dissatisfaction and, as appropriate, loss of repeat business and referrals? How are complaints aggregated and analysed for use in improvement throughout your organisation and by your partners?
   
   (4) How do you keep your approaches to building relationships and providing customer access current with business needs and directions?

b. **Customer Satisfaction Determination**
   
   (1) How do you determine customer satisfaction, dissatisfaction, and loyalty? How do these determination methods differ among customer groups? How do you ensure that your measurements capture actionable information for use in exceeding your customers’ expectations? How do you ensure that your measurements capture actionable information for use in securing your customers’ future business and gaining positive referrals, as appropriate? How do you use customer satisfaction and dissatisfaction information for improvement?
   
   (2) How do you follow up with customers on the quality of products, services, and transactions to receive prompt and actionable feedback?
   
   (3) How do you obtain and use information on your customers’ satisfaction relative to their satisfaction with your competitors? How do you obtain and use information on your customers’ satisfaction relative to the customer satisfaction levels of other organisations providing similar products or services, and/or industry benchmarks?
   
   (4) How do you keep your approaches to determining satisfaction current with business needs and directions?

Notes

**N1.** Customer relationship building (3.2a) might include the development of partnerships or alliances with customers.

**N2.** Determining customer satisfaction and dissatisfaction (3.2b) might include the use of any or all of the following: surveys, formal and informal feedback, customer account histories, complaints, win/loss analysis, and transaction completion rates. Information might be gathered on the Web, through personal contact or a third party, or by mail.

**N3.** Customer satisfaction and dissatisfaction measurements (3.2b[1]) might include both a numerical rating scale and descriptors for each unit in the scale. Actionable customer satisfaction measurements provide useful information about specific product and service features, delivery, relationships, and transactions that affect customers’ future actions-repeat business and positive referrals.

**N4.** Other organisations providing similar products or services (3.2b[3]) might include other organisations with whom you don’t compete but provide similar products and services to other geographic areas or to different populations of people.

**N5.** Your customer satisfaction and dissatisfaction results should be reported in Item 7.2.

For additional description of this Item, see Chapter 4: Category and Item Descriptions.
“One must think for oneself and never accept at their face value slogans and catch phrases to which, unfortunately, our people are too easily susceptible”

J R D Tata

Measurement, Analysis, and Knowledge Management (90 pts.)

The Measurement, Analysis, and Knowledge Management Category examines how your organisation selects, gathers, analyses, manages, and improves its data, information, and knowledge assets and how it manages its information technology. The Category also examines how your organisation reviews and uses reviews to improve its performance.
4.1 Measurement, Analysis, and Improvement of Organisational Performance: (45 pts.) Process

How do you measure, analyse, and then improve organisational performance?

Describe **HOW** your organisation measures, analyzes, aligns, reviews, and improves its **PERFORMANCE** through the use of data and information at all levels and in all parts of your organisation. **Describe** **HOW** you **SYSTEMATICALLY** use the results of reviews to evaluate and improve **PROCESSES**.

Within your response, include answers to the following questions:

a. **PERFORMANCE Measurement**
   (1) **HOW** do you select, collect, align, and integrate data and information for tracking daily operations and for tracking overall organisational **PERFORMANCE**, including progress relative to **STRATEGIC OBJECTIVES** and **ACTION PLANS**? **What are your key organisational PERFORMANCE MEASURES**, including **KEY short-term and longer term financial MEASURES**? **HOW** do you use these data and information to support organisational decision making and **INNOVATION**?
   (2) **HOW** do you select and ensure the **EFFECTIVE** use of **KEY** comparative data and information to support **OPERATIONAL** and **STRATEGIC** decision making and **INNOVATION**?
   (3) **HOW** do you keep your **PERFORMANCE** measurement system current with business needs and directions? **HOW** do you ensure that your **PERFORMANCE** measurement system is sensitive to rapid or unexpected organisational or external changes?

b. **PERFORMANCE Analysis, Review, and Improvement**
   (1) **HOW** do you review organisational **PERFORMANCE** and capabilities? **What ANALYSES** do you perform to support these reviews and to ensure that conclusions are valid? **HOW** do you use these reviews to assess organisational success, competitive **PERFORMANCE**, and progress relative to **STRATEGIC OBJECTIVES** and **ACTION PLANS**? **HOW** do you use these reviews to assess your organisation’s ability to respond rapidly to changing organisational needs and challenges in your operating environment?
   (2) **HOW** do you translate organisational **PERFORMANCE** review findings into priorities for continuous and breakthrough improvement and into opportunities for **INNOVATION**? **HOW** are these priorities and opportunities **DEPLOYED** to work group and functional-level operations throughout your organisation to enable **EFFECTIVE** support for their decision making? **When appropriate, HOW** are the priorities and opportunities **DEPLOYED** to your suppliers, **PARTNERS**, and **COLLABORATORS** to ensure organisational **ALIGNMENT**?
   (3) **HOW** do you incorporate the results of organisational **PERFORMANCE** reviews into the **SYSTEMATIC** evaluation and improvement of **KEY PROCESSES**?

Notes

N1. Performance measurement (4.1a) is used in fact based decision making for setting and aligning organisational directions and resource use at the work unit, key process, departmental, and whole organisation levels.

N2. Comparative data and information (4.1a) are obtained by benchmarking and by seeking competitive comparisons. “Benchmarking” refers to identifying processes and results that represent best practices and performance for similar activities, inside or outside your organisation’s industry. Competitive comparisons relate your organisation’s performance to that of competitors and other organisations providing similar products and services.

N3. Organisational performance reviews (4.1b[1]) should be informed by organisational performance measurement, performance measures reported throughout your Criteria Item responses, and performance measures reviewed by senior leaders (1.1b[2]), and they should be **guided by the strategic objectives and action plans described in Items 2.1 and 2.2**. The reviews also might be informed by internal or external TBEM assessments.

N4. Analysis (4.1b[1]) includes examining trends; organisational, industry, and technology projections; and comparisons, cause-effect relationships, and correlations. Analysis should support your performance reviews, help determine root causes, and help set priorities for resource use. Accordingly, analysis draws on all types of data: customer-related, financial and market, operational, and competitive.

N5. The results of organisational performance analysis and review should contribute to your organisational strategic planning in Category 2.

N6. Your organisational performance results should be reported in Items 7.1-7.6.

For additional description of this Item, see Chapter 4 : Category and Item Descriptions.
4.2 Management of Information, Information Technology, and Knowledge (45 pts.)

Process

How do you manage your information, information technology, and organisational knowledge?

Describe how your organisation ensures the quality and availability of needed data, information, software, and hardware for your WORKFORCE, suppliers, PARTNERS, COLLABORATORS, and CUSTOMERS. Describe how your organisation builds and manages its KNOWLEDGE ASSETS.

Within your response, include answers to the following questions:

a. Management of Information Resources
   (1) How do you make needed data and information available? How do you make them accessible to your WORKFORCE, suppliers, PARTNERS, COLLABORATORS, and CUSTOMERS, as appropriate?
   (2) How do you ensure that hardware and software are reliable, secure, and user-friendly?
   (3) In the event of an emergency, how do you ensure the continued availability of hardware and software systems and the continued availability of data and information?
   (4) How do you keep your data and information availability mechanisms, including your software and hardware systems, current with business needs and directions and with technological changes in your operating environment?

b. Data, Information, and Knowledge Management
   (1) How do you ensure the following properties of your organisational data, information, and knowledge:
      • accuracy
      • integrity and reliability
      • timeliness
      • security and confidentiality
   (2) How do you manage organisational knowledge to accomplish the following:
      • the collection and transfer of WORKFORCE knowledge
      • the transfer of relevant knowledge from and to CUSTOMERS, suppliers, PARTNERS, and COLLABORATORS
      • the rapid identification, sharing, and implementation of best practices
      • the assembly and transfer of relevant knowledge for use in your strategic planning PROCESS

Notes

N1. Data and information access (4.2a[1]) might be via electronic or other means.
“Good human relations not only bring great personal rewards but are essential to the success of any enterprise”

J R D Tata

Workforce Focus (85 pts.)

The Workforce Focus Category examines how your organisation engages, manages, and develops your workforce to utilize its full potential in alignment with your organisation’s overall mission, strategy, and action plans. The Category examines your ability to assess workforce capability and capacity needs and to build a workforce environment conducive to high performance.
5.1 Workforce Engagement (45 points)

How do you engage your workforce to achieve organisational and personal success?

Describe how your organisation engages, compensates, and rewards your workforce to achieve high performance. Describe how members of your workforce, including leaders, are developed to achieve high performance. Describe how you assess workforce engagement and use the results to achieve higher performance.

Within your response, include answers to the following questions:

a. Workforce Enrichment
   (1) How do you determine the key factors that affect workforce engagement? How do you determine the key factors that affect workforce satisfaction? How are these factors determined for different workforce groups and segments?
   (2) How do you foster an organisational culture conducive to high performance and a motivated workforce to accomplish the following:
      • cooperation, effective communication, and skill sharing within and across work units, operating units, and locations, as appropriate
      • effective information flow and two-way communication with supervisors and managers
      • individual goal setting, empowerment, and initiative
      • innovation in the work environment
      • the ability to benefit from the diverse ideas, cultures, and thinking of your workforce
   (3) How does your workforce performance management system support high-performance work and workforce engagement? How does your workforce performance management system consider workforce compensation, reward, recognition, and incentive practices? How does your workforce performance management system reinforce a customer and business focus and achievement of your action plans?

b. Workforce and Leader Development
   (1) How does your workforce development and learning system address the following:
      • needs and desires for learning and development identified by your workforce, including supervisors and managers
• your core competencies, strategic challenges, and accomplishment of your action plans, both short-term and long-term
• organisational performance improvement, technological change, and innovation
• the breadth of development opportunities, including education, training, coaching, mentoring, and work-related experiences, as appropriate
• the transfer of knowledge from departing or retiring workers
• the reinforcement of new knowledge and skills on the job

(2) HOW does your development and learning system for leaders address the following:
• development of personal leadership attributes
• development of organisational knowledge
• ethical business practices
• your core competencies, strategic challenges, and accomplishment of your action plans, both short-term and long-term
• organisational performance improvement, change, and innovation
• the breadth of leadership development opportunities, including education, training, coaching, mentoring, and work-related experiences, as appropriate

(3) HOW do you evaluate the effectiveness of your workforce and leader development and learning systems?

(4) HOW do you manage effective career progression for your entire workforce? HOW do you accomplish effective succession planning for management and leadership positions?

c. Assessment of Workforce Engagement

(1) HOW do you assess workforce engagement? What formal and informal assessment methods and measures do you use to determine workforce engagement and workforce satisfaction? How do these methods and measures differ across workforce groups and segments? HOW do you use other indicators, such as workforce retention, absenteeism, grievances, safety, and productivity to assess and improve workforce engagement?

(2) HOW do you relate assessment findings to key business results reported in Category 7 to identify opportunities for improvement in both workforce engagement and business results?

Notes

N1. “Workforce” refers to the people actively involved in accomplishing the work of your organisation. It includes your organisation’s permanent, temporary, and part-time personnel, as well as any contract employees supervised by your organisation. It includes team leaders, supervisors, and managers at all levels. People supervised by a contractor should be addressed in Category 6 as part of your larger work systems.

N2. “Workforce engagement” refers to the extent of workforce commitment, both emotional and intellectual, to accomplishing the work, mission, and vision of the organisation. Organisations with high levels of workforce engagement are often characterized by high-performing work environments in which people are motivated to do their utmost for the benefit of their customers and for the success of the organisation.

N3. Compensation, recognition, and related reward and incentive practices (5.1a[3]) include promotions and bonuses that might be based on performance, skills acquired, and other factors.

N4. Your organisation may have unique considerations relative to workforce development, learning, and career progression. If this is the case, your response to 5.1b should include how you address these considerations.

N5. Identifying improvement opportunities (5.1c[2]) might draw on your workforce-focused results presented in Item 7.4 and might involve addressing workforce-related problems based on their impact on your business results reported in response to other Category 7 Items.

For additional description of this Item, see Chapter 4: Category and Item Descriptions.
5.2 Workforce Environment (40 points)
How do you build an effective and supportive workforce environment?

Describe how your organisation manages workforce capability and capacity to accomplish the work of the organisation. Describe how your organisation maintains a safe, secure, and supportive work climate.

Within your response, include answers to the following questions:

a. **Workforce Capability and Capacity**
   1. How do you assess your workforce capability and capacity needs, including skills, competencies, and staffing levels?
   2. How do you recruit, hire, place, and retain new employees? How do you ensure that your workforce represents the diverse ideas, cultures, and thinking of your hiring community?
   3. How do you manage and organise your workforce to accomplish the work of your organisation, capitalise on the organisation’s core competencies, reinforce a customer and business focus, exceed performance expectations, address your strategic challenges and action plans, and achieve the agility to address changing business needs?
   4. How do you prepare your workforce for changing capability and capacity needs? How do you manage your workforce, its needs, and your needs to ensure continuity, to prevent workforce reductions, and to minimise the impact of workforce reductions, if they do become necessary?

b. **Workforce Climate**
   1. How do you ensure and improve workplace health, safety, and security? What are your performance measures and improvement goals for each of these workplace factors? What are any significant differences in these factors and performance measures or targets for different workplace environments?
   2. How do you support your workforce via policies, services, and benefits? How are these tailored to the needs of a diverse workforce and different workforce groups and segments?

Notes

N1. “Workforce capability” refers to your organisation’s ability to accomplish its work processes through the knowledge, skills, abilities, and competencies of its people. Capability may include the ability to build and sustain relationships with your customers; to innovate and transition to new technologies; to develop new products, services, and work processes; and to meet changing business, market, and regulatory demands. “Workforce capacity” refers to your organisation’s ability to ensure sufficient staffing levels to accomplish its work processes and successfully deliver your products and services to your customers, including the ability to meet seasonal or varying demand levels.

N2. Workforce capability and capacity should consider not only current needs but also future requirements based on your strategic objectives and action plans reported in Category 2.

N3. Preparing your workforce for changing capability and capacity needs (5.2a(4)) might include training, education, frequent communication, considerations of workforce employment and employability, career counselling, and outplacement and other services.
“Productivity and efficiency can be achieved only step by step with sustained hard work, relentless attention to details and insistence on the highest standards of quality and performance”

J R D Tata

Process Management (85 pts.)

The PROCESS Management Category examines HOW your organisation determines its CORE COMPETENCIES and WORK SYSTEMS and HOW it designs, manages, and improves its KEY PROCESSES for implementing those WORK SYSTEMS to deliver CUSTOMER VALUE and achieve organisational success and SUSTAINABILITY. Also examined is your readiness for emergencies.
6.1 Work Systems Design (35 points)

How do you design your work systems?

Describe **how your organisation determines its core competencies and designs its work systems and key processes** to deliver customer value, prepare for potential emergencies, and achieve organisational success and sustainability.

Within your response, include answers to the following questions:

a. **Core Competencies**
   1. **How does your organisation determine its core competencies?** What are your organisation’s core competencies and how do they relate to your mission, competitive environment, and action plans?
   2. **How do you design and innovate your overall work systems?** How do you decide which processes within your overall work systems will be internal to your organisation (your key work processes) and which will use external resources?

b. **Work Process Design**
   1. **What are your organisation’s key work processes?** How do these key work processes relate to your core competencies? How do these processes contribute to delivering customer value, profitability, organisational success, and sustainability?
   2. **How do you determine key work process requirements, incorporating input from customers, suppliers, partners, and collaborators, as appropriate?** What are the requirements for these processes?
   3. **How do you design and innovate your work processes to meet all the key requirements?** How do you incorporate new technology, organisational knowledge, and the potential need for agility into the design of these processes? How do you incorporate cycle time, productivity, cost control, and other efficiency and effectiveness factors into the design of these processes?

c. **Emergency Readiness**
   **How do you ensure work system and workplace preparedness for disasters or emergencies?** How does your disaster and emergency preparedness system consider prevention, management, continuity of operations, and recovery?

**Notes**

N1. “Core competencies” (6.1a) refers to your organisation’s areas of greatest expertise. Your organisation’s core competencies are those strategically important capabilities that provide an advantage in your marketplace or service environment. Core competencies frequently are challenging for competitors or suppliers and partners to imitate and provide a sustainable competitive advantage.

N2. “Work systems” refers to how the work of your organisation is accomplished. Work systems involve your workforce, your key suppliers and partners, your contractors, your collaborators, and other components of the supply chain needed to produce and deliver your products, services, and business and support processes. Your work systems coordinate the internal work processes and the external resources necessary for you to develop, produce, and deliver your products and services to your customers and to succeed in your marketplace.

N3. Your key work processes (6.1b[1]) are the processes that involve the majority of your organisation’s workforce and produce customer, stakeholder, and stockholder value. Your key work processes are your most important product and service design and delivery, business, and support processes.

N4. Disasters and emergencies (6.1c) might be weather-related, utility-related, security-related, or due to a local or national emergency, including potential pandemics such as an avian flu outbreak. Emergency considerations related to information technology should be addressed in Item 4.2.
6.2 Work Process Management and Improvement (50 points)

How do you manage and improve your key organisational work processes?

Describe how your organisation implements, manages, and improves its key work processes to deliver customer value and achieve organisational success and sustainability.

Within your response, include answers to the following questions:

a. **Work Process Management**
   (1) **How** do you implement your work processes to ensure that they meet design requirements? **How** does your subsequent day-to-day operation of these processes ensure that they meet key process requirements? **How** is customer, supplier, partner, and collaborator input used in managing these processes, as appropriate? **What** are your key performance measures or indicators and in-process measures used for the control and improvement of your work processes?
   (2) **How** do you minimise overall costs associated with inspections, tests, and process or performance audits, as appropriate? **How** do you prevent defects, service errors, and rework and minimise warranty costs or customers' productivity losses, as appropriate?

b. **Work Process Improvement**
   **How** do you improve your work processes to achieve better performance, to reduce variability, to improve products and services, and to keep the processes current with business needs and directions? **How** are improvements and lessons learned shared with other organisational units and processes to drive organisational learning and innovation?

**Notes**

N1. To improve process performance (6.2b) and reduce variability, you might implement approaches such as a Lean Enterprise System, Six Sigma methodology, use of ISO 9000 standards, the Plan-Do-Check-Act methodology, or other process improvement tools.

N2. The results of improvements in product and service performance should be reported in Item 7.1. All other work process performance results should be reported in Item 7.5.
“No success or achievement in material terms is worthwhile unless it serves the needs or interests of the country and its people and is achieved by fair and honest means”

J R D Tata

Business Results (450 pts.)

The Results Category examines your organisation’s PERFORMANCE and improvement in all key areas—product and service outcomes, customer-focused outcomes, financial and market outcomes, workforce-focused outcomes, process-effectiveness outcomes, and leadership outcomes. PERFORMANCE LEVELS are examined relative to those of competitors and other organisations providing similar products and services.
7.1 Product and Service Outcomes (100 pts.)
What are your product and service performance results?

Summarize your organisation’s key product and service performance results. Segment your results by product and service types and groups, customer groups, and market segments, as appropriate. Include appropriate comparative data.

Provide data and information to answer the following questions:

a. Product and Service Results

What are your current levels and trends in key measures or indicators of product and service performance that are important to your customers? How do these results compare with the performance of your competitors and other organisations providing similar products and services?

Notes

N1. Product and service results reported in this item should relate to the key product, program, and service features identified as customer requirements or expectations in P1b(2), based on information gathered in items 3.1 and 3.2. The measures or indicators should address factors that affect customer preference, such as those included in Item P1, Note 4, and Item 3.1, Note 4.
7.2 Customer-Focused Outcomes (70 pts.)

What are your customer-focused performance results?

Summarize your organisation’s key customer-focused results for customer satisfaction and customer-perceived value, including customer loyalty. Segment your results by product and service types and groups, customer groups, and market segments, as appropriate. Include appropriate comparative data.

Provide data and information to answer the following questions:

a. Customer-Focused Results
(1) What are your current levels and trends in key measures or indicators of customer satisfaction and dissatisfaction? How do these results compare with the customer satisfaction levels of your competitors and other organizations providing similar products and services?
(2) What are your current levels and trends in key measures or indicators of customer-perceived value, including customer loyalty and retention, positive referral, and other aspects of building relationships with customers, as appropriate?

Notes
N1. Customer satisfaction and dissatisfaction results reported in this Item should relate to the customer groups and market segments discussed in P.1b(2) and Item 3.1 and to the determination methods and data described in Item 3.2.
N2. Measures and indicators of customers’ satisfaction with your products and services relative to customers’ satisfaction with competitors and comparable organizations (7.2a[1]) might include information and data from your customers and from independent organizations.
7.3 Financial and Market Outcomes (70 pts.)

What are your financial and marketplace performance results?

Summarize your organisation’s key financial and marketplace performance results by customer or market segments, as appropriate. Include appropriate comparative data.

Provide data and information to answer the following questions:

a. Financial and Market Results
   
   (1) What are your current levels and trends in key measures or indicators of financial performance, including aggregate measures of financial return, financial viability, or budgetary performance, as appropriate?
   
   (2) What are your current levels and trends in key measures or indicators of marketplace performance, including market share or position, market and market share growth, and new markets entered, as appropriate?

Notes

N1. Responses to 7.3a(1) might include aggregate measures of financial return, such as return on investment (ROI), operating margins, profitability, or profitability by market or customer segment. Responses also might include measures of financial viability, such as liquidity, debt-to-equity ratio, days cash on hand, asset utilisation, and cash flow. Measures should relate to the financial measures reported in 4.1a(1) and the financial management approaches described in Item 2.2.

For additional description of this Item, see Chapter 4: Category and Item Descriptions.
7.4 Workforce-Focused Outcomes (70 pts.)

What are your workforce-focused performance results?

Summarize your organisation’s key workforce-focused results for workforce engagement and for your workforce environment. Segment your results to address the diversity of your workforce and to address your workforce groups and segments, as appropriate. Include appropriate comparative data.

Provide data and information to answer the following questions:

a. Workforce Results
   (1) What are your current levels and trends in key measures or indicators of workforce engagement, workforce satisfaction, and the development of your workforce, including leaders?
   (2) What are your current levels and trends in key measures of workforce capability and capacity, including staffing levels, retention, and appropriate skills?
   (3) What are your current levels and trends in key measures or indicators of your workforce climate, including workplace health, safety, and security and workforce services and benefits, as appropriate?

Notes

N1. Results reported in this Item should relate to processes described in Category 5. Your results should be responsive to key work process needs described in Category 6 and to your organisation’s action plans and human resource plans described in Item 2.2. N2. Responses to 7.4a(1) should include measures and indicators identified in response to 5.1c(1).
7.5 Process Effectiveness Outcomes (70 pts.)

What are your process effectiveness results?

Summarize your organisation’s key operational performance results that contribute to the improvement of organisational effectiveness, including your organisation’s readiness for emergencies. Segment your results by product and service types and groups, by processes and location, and by market segments, as appropriate. Include appropriate comparative data.

Provide data and information to answer the following questions:

a. Process Effectiveness Results
   (1) What are your current levels and trends in key measures or indicators of the operational performance of your work systems, including work system and workplace preparedness for disasters or emergencies?
   (2) What are your current levels and trends in key measures or indicators of the operational performance of your key work processes, including productivity, cycle time, and other appropriate measures of process effectiveness, efficiency, and innovation?

Notes

N1. Results reported in Item 7.5 should address your key operational requirements as presented in the Organisational Profile and in Items 6.1 and 6.2. Include results not reported in Items 7.1-7.4.

N2. Results reported in Item 7.5 should provide key information for analysis and review of your organisational performance (Item 4.1) and should provide the operational basis for product and service outcomes (Item 7.1), customer-focused outcomes (Item 7.2), and financial and market outcomes (Item 7.3).

N3. Appropriate measures and indicators of work system performance (7.5a[1]) might include audit, just-in-time delivery, and acceptance results for externally provided products, services, and processes; supplier and partner performance; product, service, and work system innovation rates and results; simplification of internal jobs and job classifications; work layout improvements; changing supervisory ratios; response times for emergency drills or exercises; and results for work relocation or contingency exercises.
7.6 Leadership Outcomes (70 pts.)

What are your leadership results?

Summarize your organisation’s *KEY GOVERNANCE* and *SENIOR LEADERSHIP RESULTS*, including evidence of strategic plan accomplishments, *ETHICAL BEHAVIOR*, *fiscal accountability*, legal compliance, social responsibility, and organisational citizenship. SEGMENT your RESULTS by organisational units, as appropriate. Include appropriate comparative data.

Provide data and information to answer the following questions:

a. **Leadership and Social Responsibility Results**
   
   (1) What are your results for *KEY MEASURES OR INDICATORS* of accomplishment of your organisational strategy and ACTION PLANS?

   (2) What are your results for *KEY MEASURES OR INDICATORS* of ETHICAL BEHAVIOR and of STAKEHOLDER trust in the SENIOR LEADERS and GOVERNANCE of your organisation? What are your results for *KEY MEASURES OR INDICATORS* of breaches of ETHICAL BEHAVIOR?

   (3) What are your *KEY CURRENT FINDINGS* and *TRENDS* in *KEY MEASURES OR INDICATORS* of fiscal accountability, both internal and external, as appropriate?

   (4) What are your results for *KEY MEASURES OR INDICATORS* of regulatory and legal compliance?

   (5) What are your results for *KEY MEASURES OR INDICATORS* of organisational citizenship in support of your *KEY COMMUNITIES*?

---

**Notes**

N1. Measures or indicators of strategy and action plan accomplishment (7.6a[1]) should address your strategic objectives and goals identified in 2.1b(1) and your action plan performance measures and projected performance identified in 2.2a(6) and 2.2b, respectively.

N2. For examples of measures of ethical behaviour and stakeholder trust (7.6a[2]), see Item 1.2, Note 4.

N3. Responses to 7.6a(3) might include financial statement issues and risks, important internal and external auditor recommendations, and management's responses to these matters.

N4. Regulatory and legal compliance results (7.6a[4]) should address requirements described in 1.2b. Workforce-related occupational health and safety results (e.g., Occupational Safety and Health Administration [OSHA] reportable incidents) should be reported in 7.4a(3).

N5. Organisational citizenship results (7.6a[5]) should address support of the key communities discussed in 1.2c.
Chapter 6

Scoring System

The scoring of responses to Criteria Items (Items) and applicant feedback are based on two evaluation dimensions: (1) Process and (2) Results. Criteria users need to furnish information relating to these dimensions. Specific factors for these dimensions are described below. Scoring Guidelines are given.

Process

“Process” refers to the methods your organisation uses and improves to address the Item requirements in Categories 1-6. The four factors used to evaluate process are Approach, Deployment, Learning, and Integration (ADLI).

“Approach” refers to
- the methods used to accomplish the process
- the appropriateness of the methods to the Item requirements
- the effectiveness of your use of the methods
- the degree to which the approach is repeatable and based on reliable data and information (i.e., systematic)

“Deployment” refers to the extent to which
- your approach is applied in addressing Item requirements relevant and important to your organisation
- your approach is applied consistently
- your approach is used by all appropriate work units

“Learning” refers to
- refining your approach through cycles of evaluation and improvement
- encouraging breakthrough change to your approach through innovation
- sharing refinements and innovations with other relevant work units and processes in your organisation

“Integration” refers to the extent to which
- your approach is aligned with your organisational needs identified in the Organisational Profile and other Process Items
- your measures, information, and improvement systems are complementary across processes and work units
- your plans, processes, results, analyses, learning, and actions are harmonised across processes and work units to support organisation-wide goals
Results

“Results” refers to your organisation’s outputs and outcomes in achieving the requirements in Items 7.1-7.6. The four factors used to evaluate results are

- your current level of performance
- the rate (i.e., the slope of trend data) and breadth (i.e., the extent of deployment) of your performance improvements
- your performance relative to appropriate comparisons and/or benchmarks
- the linkage of your results measures (often through segmentation) to important customer, product and service, market, process, and action plan performance requirements identified in your Organisational Profile and in Process Items

Item Classification and Scoring Dimensions

Items are classified according to the kinds of information and data you are expected to furnish relative to the two evaluation dimensions given above.

The two types of Items are designated as

1. Process
2. Results

In Process Items, Approach, Deployment, Learning, and Integration are linked to emphasise that descriptions of approach should always indicate the deployment – consistent with the specific requirements of the Item. As processes mature, their description also should indicate how cycles of learning, as well as integration with other processes and work units, occur. Although the ADLI factors are linked, feedback to applicants reflects strengths and opportunities for improvement in any or all of these factors. Results Items call for data showing performance levels, improvement rates, and relevant comparative data for key measures and indicators of organizational performance.

Results Items also call for data on breadth of performance improvements. This is directly related to deployment and organisational learning; if improvement processes are widely shared and deployed, there should be corresponding results. A score for a Results Item is thus a composite based on overall performance, taking into account the rate and breadth of improvements and their importance to the Item requirements and your business or mission. (See the next paragraph.)

“Importance” as a Scoring Consideration

The two evaluation dimensions described previously are central to evaluation and feedback. A critical consideration in evaluation and feedback is the importance of your reported process and results to your key business factors. The areas of greatest importance should be identified in your Organisational Profile and in Items such as 2.1, 2.2, 3.1, 5.1, 5.2, and 6.1. Your key customer requirements, competitive environment, workforce needs, key strategic objectives, and action plans are particularly important.

Assignment of Scores to Your Responses

The following guidelines should be observed in assigning scores to Item responses.

- All Areas to Address should be included in the Item response. Also, responses should reflect what is important to the organisation.
In assigning a score to an Item, first decide which scoring range (e.g., 50 percent to 65 percent) is most descriptive of the organisation’s achievement level as presented in the Item response. “Most descriptive of the organisation’s achievement level” can include some gaps in one or more of the ADLI (process) factors or the results factors for the chosen scoring range.

An organisation’s achievement level is based on a holistic view of either the four process or four results factors in aggregate and not on a tallying or averaging of independent assessments against each of the four factors. Assigning the actual score within the chosen range requires evaluating whether the Item response is closer to the statements in the next higher or next lower scoring range.

A Process Item score of 50 percent represents an approach that meets the overall requirements of the Item, that is deployed consistently and to most work units covered by the Item, that has been through some cycles of improvement and learning, and that addresses the key organisational needs. Higher scores reflect greater achievement, demonstrated by broader deployment, significant organisational learning, and increased integration.

A Results Item score of 50 percent represents a clear indication of improvement trends and/or good levels of performance with appropriate comparative data in the results areas covered in the Item and important to the organisation’s business or mission. Higher scores reflect better improvement rates and/or levels of performance, stronger comparative performance, and broader coverage and integration with the requirements of the business or mission.

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**Steps Toward Mature Processes**

**An Aid for Scoring Process Items**

**1. Reacting to Problems**

Operations are characterised by activities rather than by processes, and they are largely responsive to immediate needs or problems. Goals are poorly defined.

**2. Early Systematic Approaches**

The organisation is at the beginning stages of conducting operations by processes with repeatability, evaluation and improvement, and some early coordination among organisational units. Strategy and quantitative goals are being defined.

**3. Aligned Approaches**

Operations are characterised by processes that are repeatable and regularly evaluated for improvement, with learnings shared and with coordination among organisational units. Processes address key strategies and goals of the organisation.

**4. Integrated Approaches**

Operations are characterised by processes that are repeatable and regularly evaluated for change and improvement in collaboration with other affected units. Efficiencies across units are sought and achieved through analysis, innovation, and sharing of information and knowledge. Processes and measures track progress on key strategic and operational goals.
Chapter 7

2008 Criteria Response Guidelines

The guidelines given in this section are offered to assist Criteria users in responding most effectively to the requirements of the 18 Criteria Items. For organisations writing an application, responding involves addressing these requirements in 60 or fewer pages.

The guidelines are presented in three parts:

1. General Guidelines regarding the Criteria booklet, including how the Items are formatted
2. Guidelines for Responding to Process Items
3. Guidelines for Responding to Results Items

General Guidelines

1. **Read the entire Criteria booklet.**

   The main sections of the booklet provide a full orientation to the Criteria, including how responses are to be evaluated for assessment. You should become thoroughly familiar with the following sections:

   - Criteria for Performance Excellence
   - Scoring System
   - Glossary of Key Terms
   - Category and Item Descriptions

2. **Review the Item format and understand how to respond to the Item requirements.**

   The Item format (see figure that follows) shows the different parts of Items, the role of each part, and where each part is placed. It is especially important to understand the multiple requirements contained in the Areas to Address. The Item Notes following the Item requirements are an aid to help you understand the Areas to Address. Each Item and Area to Address is described in greater detail in the Category and Item Descriptions section. Each Item is classified as either **Process** or **Results**, depending on the type of information required. Guidelines for responding to Process Items are given. Guidelines for responding to Results Items are also given.

   Item requirements are presented in question format. Some of the requirements in the Areas to Address include multiple questions. Responses to an Item should contain responses that address all questions; however, each question need not be answered separately. Responses to multiple questions within a single Area to Address may be grouped, as appropriate to your organisation. These multiple questions serve as a guide in understanding the full meaning of the information being requested.

3. **Start by preparing the Organisational Profile.**

   The Organisational Profile is the most appropriate starting point. The Organisational Profile is intended to help everyone - including organisations using the Criteria for self-assessment, application writers, and reviewers - to understand what is most relevant and important to your organisation's business and mission and to its performance. The questions in the Organisational Profile are given. The Organisational Profile is described in greater detail.
Guidelines for Responding to Process Items

Although the Criteria focus on key organisational performance results, these results by themselves offer little diagnostic value. For example, if some results are poor or are improving at rates slower than your competitors’ or comparable organisations’, it is important to understand why this is so and what might be done to accelerate improvement.

The purpose of Process Items is to permit diagnosis of your organisation’s most important processes – the ones that yield fast-paced organisational performance improvement and contribute to key outcomes or performance results. Diagnosis and feedback depend heavily on the content and completeness of your Item responses. For this reason, it is important to respond to these Items by providing your key process information. Guidelines for organising and reviewing such information follow.

1. **Understand the meaning of “how.”**

   Process Items include questions that begin with the word “how.” Responses should outline your key process information that addresses approach, deployment, learning, and integration (see Scoring System). Responses lacking such information, or merely providing an example, are referred to in the Scoring Guidelines as “anecdotal information.”

2. **Understand the meaning of “what.”**

   Two types of questions in Process Items begin with the word “what.” The first type of question requests basic information on key processes and how they work. Although it is helpful to include who performs the work, merely stating who does not permit diagnosis or feedback. The second type of question requests information on what your key findings, plans, objectives, goals, or measures are. These latter questions set the context for showing alignment and integration in your performance management system. For example, when you identify key strategic objectives, your action plans, human resource plans, some of your performance measures, and some results reported in Category 7 are expected to relate to the stated strategic objectives.

### Item Format

<table>
<thead>
<tr>
<th>Item Number</th>
<th>Item Title</th>
<th>Item Point Value</th>
<th>Types of information users are expected to provide in response to this Item</th>
</tr>
</thead>
</table>

- **Basic Item requirements expressed in Item Title**
- **Overall Item requirements expressed as specific topics users need to address**
- **Area to Address**
- **Notes have the following purpose:**
  - clarify key terms and/or requirements
  - give instructions
  - indicate/clarify important linkages
- **Location of Item Description**

For additional description of this Item, see Chapter 4: Category and Item Descriptions.
3. Write and review response(s) with the following guidelines and comments in mind.

- **Show that approaches are systematic.**
  
  Systematic approaches are repeatable and use data and information to enable learning. In other words, approaches are systematic if they build in the opportunity for evaluation, improvement, innovation, and knowledge sharing, thereby permitting a gain in maturity.

- **Show deployment.**
  
  Deployment information should summarise how your approaches are implemented in different parts of your organisation. Deployment can be shown compactly by using tables.

- **Show evidence of learning.**
  
  Processes should include evaluation and improvement cycles, as well as the potential for breakthrough change. Process improvements should be shared with other appropriate units of the organisation to enable organisational learning.

- **Show integration.**
  
  Integration shows alignment and harmonisation among processes, plans, measures, and actions that generate organisational effectiveness and efficiencies.

- **Show focus and consistency.**
  
  There are four important considerations regarding focus and consistency: (1) the Organisational Profile should make clear what is important; (2) the Strategic Planning Category, including the strategic objectives and action plans, should highlight areas of greatest focus and describe how deployment is accomplished; (3) descriptions of organisational-level analysis and review (Item 4.1) should show how your organisation analyses and reviews performance information to set priorities; and (4) Category 6, Process Management, should highlight core competencies and work processes that are key to your overall performance. *Showing focus and consistency in the Process Items and tracking corresponding measures in the Results Items should improve organisational performance.*

- **Respond fully to Item requirements.**
  
  Missing information will be interpreted as a gap in your performance management system. All Areas to Address should be addressed. Individual questions within an Area to Address may be addressed individually or together.

4. **Cross-reference when appropriate.**

   As much as possible, each Item response should be self contained. However, responses to different Items also should be mutually reinforcing. It is then appropriate to refer to the other responses rather than repeat information. In such cases, key process information should be given in the Item requesting this information. For example, employee development and learning systems should be described in Item 5.1. Discussions about employee development and learning elsewhere in your application would then reference but not repeat details given in your Item 5.1 response.
5. **Use a compact format.**

Applicants should make the best use of the 60 pages permitted. Applicants are encouraged to use flowcharts, tables, and “bullets” to present information concisely.

6. **Refer to the Scoring Guidelines.**

Considerations in the evaluation of Process Item responses include the Criteria Item requirements and the maturity of your approaches, breadth of deployment, extent of learning, and integration with other elements of your performance management system, as described in the Scoring Guidelines. Therefore, you need to consider both the Criteria and the Scoring Guidelines.

**Guidelines for Responding to Results Items**

The Criteria place a major emphasis on results. The following information, guidelines, and example relate to effective and complete reporting of results.

1. **Focus on the most critical organizational performance results.**

   Results reported should cover the most important requirements for your organisation’s success, highlighted in your Organisational Profile and in the Strategic Planning, Customer and Market Focus, and Process Management Categories.

2. **Note the meaning of the four key requirements from the Scoring Guidelines for effective reporting of results data:**

   - *Performance* levels that are reported on a meaningful measurement scale
   - *Trends* to show directions of results and rates of change
   - *Comparisons* to show how results compare with those of other, appropriately selected organisations
   - *Breadth and importance of results* to show that all important results are included and segmented (e.g., by important customer, workforce, process, and product line groups)

3. **Include trend data covering actual periods for tracking trends.**

   No minimum period of time is specified for trend data. Trends might span five years or more for some results. Trends should represent historic and current performance and not rely on projected (future) performance. Time intervals between data points should be meaningful for the specific measure(s) reported. For important results, new data should be included even if trends and comparisons are not yet well established.

4. **Use a compact format - graphs and tables.**

   Many results can be reported compactly by using graphs and tables. Graphs and tables should be labelled for easy interpretation. Results over time or compared with others should be “normalised” (i.e., presented in a way, such as using ratios, that takes into account size factors). For example, reporting safety trends in terms of lost work days per 100 employees would be more meaningful than total lost work days if the number of employees has varied over the time period or if you are comparing your results to organisations differing in size.

5. **Integrate results into the body of the text.**

   Discussion of results and the results themselves should be close together in an application. *Trends that show a*
significant positive or negative change should be explained. Use figure numbers that correspond to items. For example, the third figure for Item 7.1 would be Figure 7.1-3. (See the example in the figure that follows.)

The graph shown alongside illustrates data an organisation might present as part of a response to Item 7.1, Product and Service Outcomes. In the Organisational Profile, the organisation has indicated on-time delivery as a key customer requirement.

The graph illustrates a number of characteristics of clear and effective results reporting.

- A figure number is provided for reference to the graph in the text.

- Both axes and units of measure are clearly labelled.
- Trend lines report data for a key customer requirement - on-time delivery.
- Results are presented for several years.
- An arrow indicates that an upward trend is good for this measure.
- Appropriate comparisons are shown clearly.
- The organisation shows, using a single graph, that its three product lines are separately tracked for on-time delivery.

To help interpret the Scoring Guidelines, the following comments on the graphed results would be appropriate:

- The current overall organisational performance level is excellent. This conclusion is supported by the comparison with industry competitors and with a “world-class” level.
- The organisation shows excellent improvement trends.
- Product Line A is the current performance leader - showing sustained high performance (on-time delivery) and a slightly positive trend. Product Line B shows rapid improvement. Its delivery schedule is near that of the best industry competitor but trails the “world-class” level.
- Product Line C - identified in the application as a new product - is having early problems with on-time delivery. (The organisation should briefly explain these problems.)

6. Refer to the Scoring Guidelines.

Considerations in the evaluation of Results Item responses include the Criteria Item requirements and the significance of the results trends, actual performance levels, relevant comparative data, alignment with important elements of your performance management system, and the strength of the improvement process relative to the Scoring Guidelines. Therefore, you need to consider both the Criteria and the Scoring Guidelines.
<table>
<thead>
<tr>
<th>SCORE</th>
<th>PROCESS</th>
</tr>
</thead>
</table>
| 0% or 5% | - NO SYSTEMATIC APPROACH to Item requirements is evident; information is ANECDOTAL. (A)  
  - Little or no DEPLOYMENT of any SYSTEMATIC APPROACH is evident. (D)  
  - An improvement orientation is not evident; improvement is achieved through reacting to problems. (L)  
  - No organisational ALIGNMENT is evident; individual areas or work units operate independently. (I) |
| 10%, 15%, 20%, or 25% | - The beginning of a SYSTEMATIC APPROACH to the BASIC REQUIREMENTS of the Item is evident. (A)  
  - The APPROACH is in the early stages of DEPLOYMENT in most areas or work units, inhibiting progress in achieving the BASIC REQUIREMENTS of the Item. (D)  
  - Early stages of a transition from reacting to problems to a general improvement orientation are evident. (L)  
  - The APPROACH is aligned with other areas or work units largely through joint problem solving. (I) |
| 30%, 35%, 40%, or 45% | - AN EFFECTIVE, SYSTEMATIC APPROACH, responsive to the BASIC REQUIREMENTS of the Item, is evident. (A)  
  - The APPROACH is DEPLOYED, although some areas or work units are in early stages of DEPLOYMENT. (D)  
  - The beginning of a SYSTEMATIC APPROACH to evaluation and improvement of KEY PROCESSES is evident. (L)  
  - The APPROACH is in the early stages of ALIGNMENT with your basic organisational needs identified in response to the Organisational Profile and other Process Items. (I) |
| 50%, 55%, 60%, or 65% | - AN EFFECTIVE, SYSTEMATIC APPROACH, responsive to the OVERALL REQUIREMENTS of the Item, is evident. (A)  
  - The APPROACH is well DEPLOYED, although DEPLOYMENT may vary in some areas or work units. (D)  
  - A fact-based, SYSTEMATIC evaluation and improvement PROCESS and some organisational LEARNING are in place for improving the efficiency and EFFECTIVENESS of KEY PROCESSES. (L)  
  - The APPROACH is aligned with your organisational needs identified in response to the Organisational Profile and other Process Items. (I) |
| 70%, 75%, 80%, or 85% | - AN EFFECTIVE, SYSTEMATIC APPROACH, responsive to the MULTIPLE REQUIREMENTS of the Item, is evident. (A)  
  - The APPROACH is well DEPLOYED, with no significant gaps. (D)  
  - Fact-based, SYSTEMATIC evaluation and improvement and organisational LEARNING are KEY management tools; there is clear evidence of refinement and INNOVATION as a result of organisational-level ANALYSIS and sharing. (L)  
  - The APPROACH is INTEGRATED with your organizational needs identified in response to the Organisational Profile and other Process Items. (I) |
| 90%, 95%, or 100% | - AN EFFECTIVE, SYSTEMATIC APPROACH, fully responsive to the MULTIPLE REQUIREMENTS of the Item, is evident. (A)  
  - The APPROACH is fully DEPLOYED without significant weaknesses or gaps in any areas or work units. (D)  
  - Fact-based, SYSTEMATIC evaluation and improvement and organisational LEARNING are KEY organisation-wide tools; refinement and INNOVATION, backed by ANALYSIS and sharing, are evident throughout the organisation. (L)  
  - The APPROACH is well INTEGRATED with your organisational needs identified in response to the Organisational Profile and other Process Items. (I) |
### Scoring Guidelines - For use with Category 7

<table>
<thead>
<tr>
<th>SCORE</th>
<th>RESULTS</th>
</tr>
</thead>
<tbody>
<tr>
<td>0% or 5%</td>
<td>- There are no organisational PERFORMANCE RESULTS or poor RESULTS in areas reported.</td>
</tr>
<tr>
<td></td>
<td>- TRENDS data either are not reported or show mainly adverse TRENDS.</td>
</tr>
<tr>
<td></td>
<td>- Comparative information is not reported.</td>
</tr>
<tr>
<td></td>
<td>- RESULTS are not reported for any areas of importance to your organisation's KEY MISSION or business requirements.</td>
</tr>
<tr>
<td>10%, 15%, 20%, or 25%</td>
<td>- A few organisational PERFORMANCE RESULTS are reported; there are some improvements and/or early good PERFORMANCE LEVELS in a few areas.</td>
</tr>
<tr>
<td></td>
<td>- Little or no TRENDS data are reported, or many of the TRENDS shown are adverse.</td>
</tr>
<tr>
<td></td>
<td>- Little or no comparative information is reported.</td>
</tr>
<tr>
<td></td>
<td>- RESULTS are reported for a few areas of importance to your organisation’s KEY MISSION or business requirements.</td>
</tr>
<tr>
<td>30%, 35%, 40%, or 45%</td>
<td>- Improvements and/or good PERFORMANCE LEVELS are reported in many areas addressed in the Item requirements.</td>
</tr>
<tr>
<td></td>
<td>- Early stages of developing TRENDS are evident.</td>
</tr>
<tr>
<td></td>
<td>- Early stages of obtaining comparative information are evident.</td>
</tr>
<tr>
<td></td>
<td>- RESULTS are reported for many areas of importance to your organisation’s KEY MISSION or business requirements.</td>
</tr>
<tr>
<td>50%, 55%, 60%, or 65%</td>
<td>- Improvement TRENDS and/or good PERFORMANCE LEVELS are reported for most areas addressed in the Item requirements.</td>
</tr>
<tr>
<td></td>
<td>- No pattern of adverse TRENDS and no poor PERFORMANCE LEVELS are evident in areas of importance to your organisation’s KEY MISSION or business requirements.</td>
</tr>
<tr>
<td></td>
<td>- Some TRENDS and/or current PERFORMANCE LEVELS – evaluated against relevant comparisons and/or BENCHMARKS – show areas of good to very good relative PERFORMANCE.</td>
</tr>
<tr>
<td></td>
<td>- Organisational PERFORMANCE RESULTS address most KEY CUSTOMER, market, and PROCESS requirements.</td>
</tr>
<tr>
<td>70%, 75%, 80%, or 85%</td>
<td>- Current PERFORMANCE LEVELS are good to excellent in most areas of importance to the Item requirements.</td>
</tr>
<tr>
<td></td>
<td>- Most improvement TRENDS and/or current PERFORMANCE LEVELS have been sustained over time.</td>
</tr>
<tr>
<td></td>
<td>- Many to most reported TRENDS and/or current PERFORMANCE LEVELS – evaluated against relevant comparisons and/or BENCHMARKS – show areas of leadership and very good relative PERFORMANCE.</td>
</tr>
<tr>
<td></td>
<td>- Organisational PERFORMANCE RESULTS address most KEY CUSTOMER, market, PROCESS, and ACTION PLAN requirements.</td>
</tr>
<tr>
<td>90%, 95%, or 100%</td>
<td>- Current PERFORMANCE LEVELS are excellent in most areas of importance to the Item requirements.</td>
</tr>
<tr>
<td></td>
<td>- Excellent improvement TRENDS and/or consistently excellent PERFORMANCE LEVELS are reported in most areas.</td>
</tr>
<tr>
<td></td>
<td>- Evidence of industry and BENCHMARK leadership is demonstrated in many areas.</td>
</tr>
<tr>
<td></td>
<td>- Organisational PERFORMANCE RESULTS fully address KEY CUSTOMER, market, PROCESS, and ACTION PLAN requirements.</td>
</tr>
</tbody>
</table>
Scoring Band Descriptors

<table>
<thead>
<tr>
<th>SCORE BAND</th>
<th>BAND Number</th>
<th>BAND DESCRIPTIONS</th>
</tr>
</thead>
<tbody>
<tr>
<td>0 - 250</td>
<td>1</td>
<td>The organisation demonstrates the early stages of developing and implementing approaches to Category requirements. However, important gaps exist in most Categories.</td>
</tr>
<tr>
<td>251 - 350</td>
<td>2</td>
<td>The organisation demonstrates the beginning of a systematic approach responsive to the basic requirements of Items, but major gaps exist in approach and deployment in some Categories. The organisation is in the early stages of obtaining results stemming from approaches, with some improvements and good performance observed.</td>
</tr>
<tr>
<td>351 - 450</td>
<td>3</td>
<td>The organisation demonstrates effective, systematic approaches responsive to the basic requirements of most Items, but deployment in some key areas or work units is still too early to demonstrate results. Early improvement trends and comparative data in areas of importance to key organisation requirement are evident.</td>
</tr>
<tr>
<td>451 - 550</td>
<td>4</td>
<td>The organisation demonstrates effective, systematic approaches to the overall requirements of the Items, but deployment may vary in some areas or work units. Fact-based evaluation and improvement address the efficient and effectiveness of key processes. Results address key customer/stakeholder, market, and process requirements, and they demonstrate some areas of strength and/or good performance.</td>
</tr>
<tr>
<td>551 - 650</td>
<td>5</td>
<td>The organisation demonstrates effective, systematic approaches responsive to the overall requirements of the Items and to key organisational needs, with a fact-based, systematic evaluation and improvement process resulting in overall organisational learning. There are no major gaps in deployment. Improvement trends and/or good performance are reported for most areas of importance. Results address most key customer/stakeholder, market and process requirements and demonstrate area of strength.</td>
</tr>
<tr>
<td>651 - 750</td>
<td>6</td>
<td>The organisation demonstrates refined approaches, including key measures, good deployment, and very good results in most Areas. Organisational alignment, learning, and sharing are key management tools. Some outstanding activities and results address key customer/stakeholder, market, process, and action plan requirements. The organisation is an industry * leader in some Areas.</td>
</tr>
<tr>
<td>751 - 875</td>
<td>7</td>
<td>The organisation demonstrates refined approaches, innovation, excellent deployment, and good to excellent performance improvement and levels in most Areas. Good to excellent integration and alignment are evident, with organisational analysis, learning, and sharing of best practices as key management strategies. Industry leadership and some benchmark leadership are demonstrated in results that address most key customer/stakeholder, market, process, and action plan requirements.</td>
</tr>
<tr>
<td>876 - 1000</td>
<td>8</td>
<td>The organisation demonstrates outstanding approaches, innovation, full deployment, and excellent and sustained performance results. Excellent integration and alignment are evident, and organisational analysis, learning, and sharing of best practices are pervasive. National and world leadership is demonstrated in results that fully address key customer/stakeholder, market, process, and action plan requirement.</td>
</tr>
</tbody>
</table>

* Industry refers to other organisations performing substantially the same functions, thereby facilitating direct comparisons.